

MG Midget 1961-1974 Workshop Manual

Section A.17

VALVE GUIDES

Repairing

Remove the cylinder head as shown in Section A.12.

Remove the appropriate valve and spring as in Section A.14. Rest the cylinder head with its machined face downwards on a clean surface and drive the valve guide downwards into the combustion space with a suitably sized drift. This should take the form of a hardened-steel punch, $\frac{1}{4}$ in. (25 mm.) in diameter and not less than 4 in. (100 mm.) in length, with a tapering spigot $\frac{1}{8}$ in. (7.5 mm.) diameter machined on one end for a length of 1 in. (25 mm.) to engage the base of the guide.

Building

When fitting new valve guides they should be driven in from the top of the cylinder head. The inlet valve guides must be inserted with the largest diameter at the top, and the exhaust valve guides should have their counterbored ends at the bottom. The valve guides should be driven into the combustion space until they are $\frac{1}{8}$ in. (25 mm.) above the machined surface of the valve spring seating (see Fig. A.17).

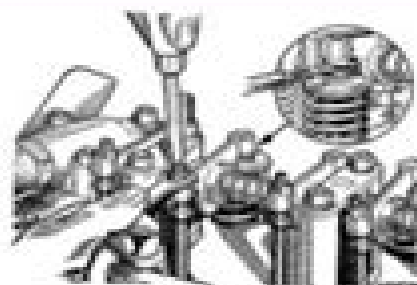


Fig. A.18

Checking and adjusting the valve rocker clearance

to the fully closed position. The clearance must be to the dimensions given in "GENERAL DATA".

To adjust, hold the rocker adjusting screw with a screwdriver and slacken the locknut. Rotate the adjusting screw until the correct clearance is obtained. Tighten the adjusting screw against rotation and lock it in position with the locknut, then recheck the clearance.

To avoid unnecessary turning of the rocker, ensure that the valve being checked is in the fully closed position, check the valve rocker clearance on the following order.

Adjust No. 1 rocker with the following dimensions:

Inlet	Exhaust
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.
0.004 to 0.006 in.	0.004 to 0.006 in.
0.10 to 0.15 mm.	0.10 to 0.15 mm.

Fig. A.19

DISTRIBUTOR DRIVING SPINDLE

Repairing

Remove the distributor as detailed in Section B.5.

Take out the screw securing the distributor housing to the cylinder block and withdraw the housing.

Insert a $\frac{1}{8}$ in. (3 mm.) bolt approximately $\frac{1}{2}$ in. (50 mm.) long into the tapered end of the distributor drive spindle and withdraw the spindle.

Building

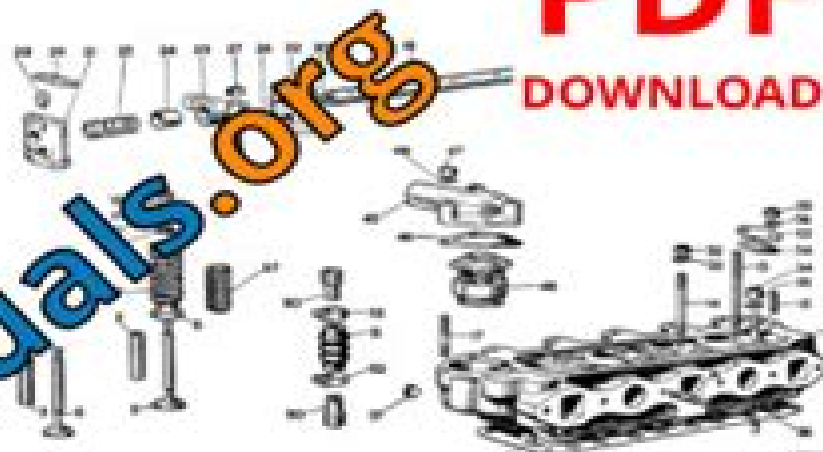
Turn the crankshaft until No. 1 piston is at T.D.C. on its compression stroke. When the valves on No. 4 cylinder are "rocking" (i.e. almost just closing and about just

A.19

THE CYLINDER HEAD AND VALVE GEAR



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THE ENGINE INTERNAL COMPONENTS

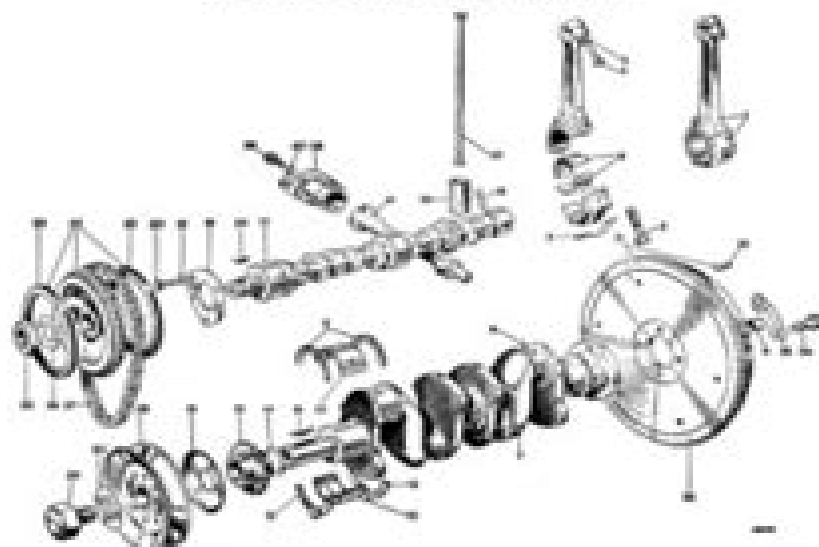


Fig. A.20

Valve seat machining dimensions

Valve: Inlet

1. 1.000 to 1.010 in.
2. 0.004 to 0.006 in.
3. 0.004 to 0.006 in.
4. 0.004 to 0.006 in.
5. 0.004 to 0.006 in.
6. 0.004 to 0.006 in.
7. 0.004 to 0.006 in.
8. 0.004 to 0.006 in.
9. 0.004 to 0.006 in.
10. 0.004 to 0.006 in.
11. 0.004 to 0.006 in.
12. 0.004 to 0.006 in.

Cylinder: Inlet

1. 0.004 to 0.006 in.

2. 0.004 to 0.006 in.

3. 0.004 to 0.006 in.

4. 0.004 to 0.006 in.

Midget 150workshop Manual

Robert Brenner, Gregory Capelo



Midget 150workshop Manual:

National Union Catalog ,1973 Includes entries for maps and atlases **VCR Troubleshooting and Repair** Robert Brenner,Gregory Capelo,1998-08-26 The labor costs of even a minor VCR repair are very high and warranties typically only cover the first 90 days of ownership The first four chapters of this practical guide allow do it yourselfers to take charge of maintaining and repairing their own VCRs for optimum performance Basic VCR and recording principles are explained so you can gain a better understanding of how your machine operates Advanced troubleshooting techniques covered in the later chapters allow technicians and advanced hobbyists to make more complex repairs and adjustments Basic troubleshooting guidelines and flow charts aid in diagnosis including chassis and mechanical failures VCR Troubleshooting Repair focuses on preventative maintenance Basic electronics principles are presented as they relate to VCR performance THE AUTHORSGregory R Capelo is the owner of a VCR and VTR repair facility in El Cajon California He has serviced broadcast consumer and industrial video equipment for more than 14 years He has taught numerous technical courses to private government and industrial technicians on the theory and maintenance of video and television equipment Currently a trainer for Panasonic he has been an expert witness in VCR patent infringement cases Robert C Brenner is an engineer and lecturer with extensive experience in microcomputers and system repair He has written several successful books including earlier editions of VCR Troubleshooting and Repair Revised with technical input from major VCR manufacturers Step by step details to maximize performance How to avoid breakdowns **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office,1977 *Popular Mechanics* ,1945-02 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Popular Science* ,1951-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **The British National Bibliography** Arthur James Wells,1971

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1. Understanding the eBook Midget 150workshop Manual
 - The Rise of Digital Reading Midget 150workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Midget 150workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Midget 150workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Midget 150workshop Manual
 - Personalized Recommendations
 - Midget 150workshop Manual User Reviews and Ratings
 - Midget 150workshop Manual and Bestseller Lists

5. Accessing Midget 150workshop Manual Free and Paid eBooks
 - Midget 150workshop Manual Public Domain eBooks
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6. Navigating Midget 150workshop Manual eBook Formats
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 - Highlighting and Note-Taking Midget 150workshop Manual
 - Interactive Elements Midget 150workshop Manual
8. Staying Engaged with Midget 150workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Midget 150workshop Manual
9. Balancing eBooks and Physical Books Midget 150workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Midget 150workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Midget 150workshop Manual
 - Setting Reading Goals Midget 150workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Midget 150workshop Manual
 - Fact-Checking eBook Content of Midget 150workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

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- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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