

1. OUTLINE

On Power Mate-MODEL D, the following operation is possible by setting the rotary switch at turning on the power supply.

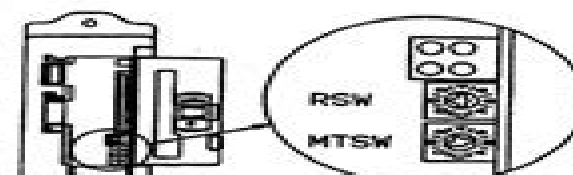
- Clear all the contents of a memory.
- Backup the contents of a memory and user files, such as ladder or macro variables, to a memory card.
- Restore them from a memory card.

This function realize easy system maintenance without DPL/MDI or CRT/MDI.

2. SPECIFICATION

2. 1 ROTARY SWITCH

The rotary switch to use for backup or restore a memory is "MTSW (RSW2)" on Power Mate-D as the right figure. The rotary switch is installed only on the newer version of PCB. So it is necessary to specify after A02B-2100-0030/04, A20B-2100-0160/01 to PCB. (right figure)



2. 2 SETTING OF ROTARY SWITCH

The operation such as clearing a memory and backup/restore the memory is possible by selecting the rotary switch position as the following table.

Selecting value	action	Contents
0	Normal condition (when CRT is connected.)	Please be sure to set the position of the rotary switch to 0, when CRT is connected. And please be sure to be set it to 3, when handy operators panel is connected. After Clear/Backup/Restore functions are performed, it is necessary to set back the position of the rotary switch to 0 or 3 and turn off and on the power supply again.
3	Normal condition (when handy operators panel is connected.)	
5	Clearing the saving ram	The contents of the non-volatile RAM is cleared. This is correspond to the operation as the power turned on with pushing [7] and [9] buttons on CRT/MDI or DPL/MDI.

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