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I 5959
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F 0.10000000
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054 80 97
090 69 1 13 1

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160 G90 G97 F3500 ;
161 G0 Z-0.0 Y0 M43 S3500 P12 ;
170 G0 X41.0 C0 R28 ;
171 (CYCLE HERE) ;
172 G111 G0.5 R2. 11. J20.5 L-6.
    C1. F125. P0.5 Z11. R0.5 S125.
    D0.5 E125. U1.5 V110. K0.451 ;
173 M98 P506 (CK055 DRILL 1.5) ;
174 G0 X100.0 ;
175 G28 U0. V0. M45 ;
176 R29 ;
177 R1 ;

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Fanuc Cnc Turning All Programming Manual

Peter Smid



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