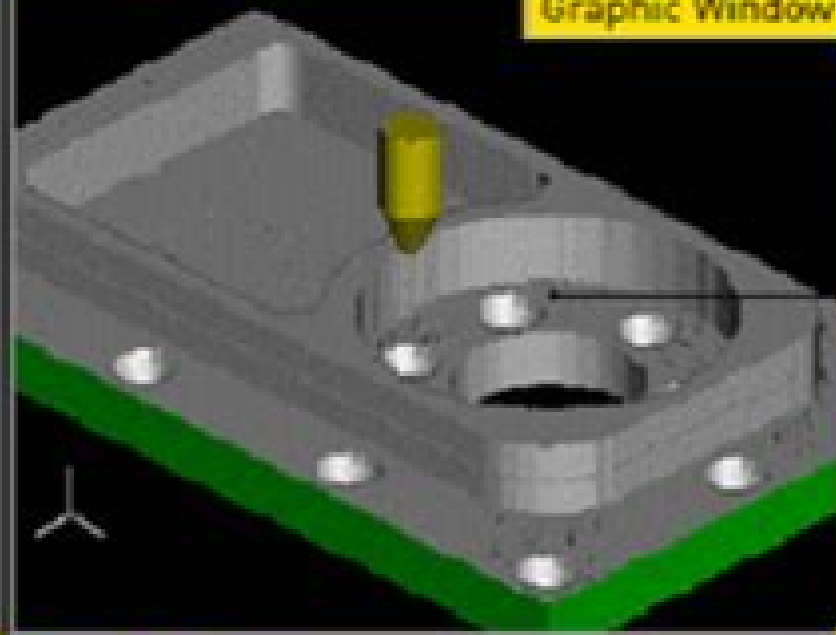


Machine Status Window



Graphic Window



Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F100.000 G1.000 G1.000 G1.000 G1.000 G1.000
4  F100
5  G1740 G10.00 F100.000 G100.000 G100.000 G100.000 G100.000
6
7  G1700 F1.00 G1.00 G1.00
8  G1702 MPT.1 WCL.071000 F100.000 G1.00 G1.00 F100.00
   LB.00 F1.00
9  G1.00 LB.00 F1.00
10
11 G1703 MPT.100000 W-0.00 F100.000 F100.000 F100.000
   J-0.00 WCL.071000 F100.000 G1.00 G1.00 G1.00
12
13 G1700 F1.00 G1.00 G1.00
14 G1702 MPT.1 WCL.071000 F100.000 G1.00 G1.00 F100.00
   LB.00 F1.00
15 G1703 MPT.100000 W-0.00 F100.000 F100.000 F100.000
   J-0.00 WCL.071000 F100.000 G1.00 G1.00 G1.00
16
17 G1700
18 M00

```

Program window displaying a list of machine parameters and a list of machine codes (G1700, G1702, G1703, M00, M01, M02, M03, M04, M05, M06, M07, M08, M09, M10, M11, M12, M13, M14, M15, M16, M17, M18, M19, M20, M21, M22, M23, M24, M25, M26, M27, M28, M29, M30, M31, M32, M33, M34, M35, M36, M37, M38, M39, M40, M41, M42, M43, M44, M45, M46, M47, M48, M49, M50, M51, M52, M53, M54, M55, M56, M57, M58, M59, M60, M61, M62, M63, M64, M65, M66, M67, M68, M69, M70, M71, M72, M73, M74, M75, M76, M77, M78, M79, M80, M81, M82, M83, M84, M85, M86, M87, M88, M89, M90, M91, M92, M93, M94, M95, M96, M97, M98, M99).

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 iftheyokeis stillloose after tightening the yokenut replace the end yoke and yoke nut replace the prevailing torque locknut
 end yoke nut if it was removed for yoke replacement seal replacement or any other reason 4

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 fogg component solutions installation should take less than half the time required for the old style 3 piece systems still
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 the nut reduces bearing endplay and may even put the pro torq axle spindle stemco

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web inner spindle nut torque a outer nut torque out of service end play criteria trailer two piece nut system preset by meritor
 300 lb ft 408 n m 200 lb ft 272 n m 0 006 0 1524 mm or more service the preset hub assembly nut torque acceptable end play
 criteria b trailer single nut system pro torq 200 lb ft 272 n m back off until loose

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web step 1 bearing lubrication lubricate the wheel bearing with clean lubricant of the same type used in the axle sump or

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