

# R-2000iB/100H™

## Compact Palletizer

### Basic Description

The R-2000iB/100H is FANUC Robotics' latest-generation palletizing industrial robot. The unit is engineered for precision high-speed/high-payload operation, user-friendly setup, and maximum reliability supported by our extensive service and parts network. The R-2000iB/100H is a five-axis, electric servo-driven robot designed for a wide variety of manufacturing and palletizing system processes.

### R-2000iB/100H, the Solution for:

- Case palletizing
- Bag palletizing
- Depalletizing
- General industrial applications
- Material handling

### Benefits

- High performance motion yields fast cycle times and high throughputs of 20 cycles/min, case palletizing and 22-24 cycles/min, bag palletizing at 100kg.
- Large allowable wrist loads easily accommodate 100 lb bag palletizing and multi-case palletizing.
- Superior wrist speeds optimized for demanding palletizing requirements such as interlocking patterns.
- Builds 81" high unit loads on a standard 40" x 48" pallet (other pallet sizes and load heights possible).
- Compact dimensions are optimal where ceiling clearance is limited or floorspace is at a premium – perfect for single-infeed/single-outfeed system configurations!
- Small operating interference radius enables compact workcells by allowing tight placement of pallets and conveyors.
- Optional harsh environment package is ideal for heavy dust (non-explosive) environments.
- Proven, reliable FANUC servo technology provides highest uptime and productivity from the world leader in industrial servo controls.
- Easy, fast product setup and changeover enabled by user-friendly graphical interface – no robot programming required!



### Features

#### Mechanical

- 100-120 kg payload capacity for real-world tooling designs and product weights.
- Slim arm and wrist assemblies minimize interference with system peripherals and allow operation in confined spaces.
- Many process attachment points make integration of end-of-arm tooling and supporting controls easier.
- Non-rotating forearm simplifies hose and cable dressout to prolong service life.
- Standard built-in pneumatic and electrical utilities for end-of-arm tooling design, integration and communications (8 digital inputs/outputs, 2-10 mm internal air lines).
- Shares motion range, reach, and all spare parts with FANUC Robotics industry-leading R2000iB/165F.
- Rugged, hardened design for continuous "24 / 7 / 365" operation.

#### Control

- 40 axes control capability can be used to operate servo-actuated robot tooling, turn tables, collators, precision conveyors and other system peripherals in addition to the robot.
- Fast MTTR including quick change amplifier <5 minutes.
- Fast boot time <30 seconds means robot is "production ready" quickly at startup.

- Two standard Ethernet ports provide simultaneous system communication and network communication.
- External USB interface and internal PCMCIA slot accommodate PC-industry standard storage media for easy backup and recovery.
- Easy connections to a variety of I/O, including a number of distributed I/O networks, allow easy connection and communication to most plant equipment.
- Includes the iPendant™, a color, Internet-ready teach pendant for even easier programming and operator intuition, enabling customized user interface design.
- Built-in support for machine vision applications for bag/box location, visual depalletizing, error proofing and robot guidance, without the need for a PC.

#### Software

- Supports industry-leading PalletTool® and ROBOGUIDE™/PalletPRO™ software packages (palletizing setup, simulation and operation software).
- Supports CollisionGuard™ protection against exception events, preventing damage to the robot, gripper, cases/bags and peripherals, and ensuring the highest levels of uptime.
- Web-based software tools for remote connectivity, diagnostics and production monitoring via the user's favorite web browser – no special software!

**FANUC**  
Robotics

# Fanuc 165f Manual

**Sebastian Brünink**



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