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Question Paper Code : X10713

**B.E./B.Tech. DEGREE EXAMINATIONS, NOVEMBER/DECEMBER 2020
AND APRIL/MAY 2021**

**Seventh/Eighth Semester
Mechanical Engineering**

ME 8793 – PROCESS PLANNING AND COST ESTIMATION

**(Common to Materials Science and Engineering, Mechatronics Engineering,
Mechanical and Automation Engineering, and Robotics and automation
/production Engineering/manufacturing Engineering)
(Regulation 2017)**

Time : Three Hours

Maximum : 100 Marks

**Answer ALL questions.
PART – A**

(10×2=20 Marks)

1. Write short notes on collective-single part drawing.
2. Differentiate between continuous cutting and intermittent cutting with an example.
3. In a turning process, the length of work piece is 80 mm, feed is 0.5 mm/rev. and cutting speed is 500 rpm. Calculate the time required for the cutting operation.
4. In a manufacturing industry, the fixed cost for a particular year is Rs. 2,50,000. The variable cost is Rs. 15 per unit. The selling price of the component is Rs. 40. Calculate the value of break-even quantity.
5. Brief on cost accounting.
6. What do you mean by depreciation ?
7. In hot working process, surface finish is not good. Justify this statement.
8. List out few examples for indirect material cost in casting.
9. Define approach length in turning process.
10. Which operation is done to provide gripping in metal handles ?

Estimation And Costing Question Paper

Jianjun Gao



Estimation And Costing Question Paper:

Estimation And Costing Question Paper: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous compelling novels enthralling the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the fascinating narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This heartfelt tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Estimation And Costing Question Paper : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Estimation And Costing Question Paper : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, entrancing readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Pappen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and gripping novel that will keep you guessing until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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