Journeyman Rigger's Reference Chart

Sling Capacities

MECHANICAL SPLICE IN POUNDS — DESIGN FACTOR 5:1

Wire Rope IPS (WRC)	Size in Inches	Approx. Weight per Foot	Approx. Circumference	1 Vertical Single Leg	2 Vertical Double Leg	3 Vertical Triple Leg	4 Vertical Quad Leg	Basket Hitch (Double Leg)	Wire Rope IPS (WRC)
	1/4	1,300	980	2,600	2,300	1,850	1,300	3,300	6.4
	5/16	2,000	1,480	4,000	3,400	2,800	2,000	5,100	8.0
	3/8	2,800	2,200	5,600	5,000	4,000	2,800	7,400	9.6
	7/16	3,800	2,800	7,600	6,800	5,400	3,800	10,000	11.0
	1/2	5,000	3,800	10,000	8,800	7,200	5,000	13,200	13.0
	9/16	6,400	4,800	12,800	11,000	9,000	6,400	16,500	14.0
	5/8	7,800	5,800	15,600	13,800	11,000	7,800	20,000	16.0
	3/4	11,200	8,200	22,400	19,400	15,800	11,200	28,100	19.0
	7/8	15,200	11,200	30,400	26,000	22,000	15,200	38,000	22.0
	1	19,800	14,400	39,700	34,000	28,000	19,800	51,000	25.4
	1-1/8	24,000	18,000	48,000	42,000	34,000	24,000	60,000	28.5
	1-1/4	30,000	22,500	60,000	52,000	42,000	30,000	76,000	32.0

Formula to find sling length: Total distance between pick points x Multiplier = Sling Length

Load Weights - Calculating

Materials and Liquids - Pounds / cu. ft.			
Aluminum	165	Iron Casting	450
Asbestos	153	Lead	708
Asphalt	81	Lumber - Fir	32
Brass	524	Lumber - Oak	50
Brick	120	Lumber - Pitch Pine	50
Bronze	524	Oil, Motor	58
Coal	58	Paper	58
Concrete, Reinf.	150	Portland Cement	94
Crushed Rock	95	River Sand	120
Sand	95	Rubber	93
Dry Earth, Loose	75	Steel	480
Gasoline	45	Water	63
Glass	162	Zinc	437

Pounds / sq. ft.	
Sheet plate	
- 1/8"	5
- 1/4"	10
- 1/2"	20
- 1"	40
Aluminum plate	
- 1/8"	1.75
- 1/4"	3.50
Lumber	
- 3/4" Fir	2
- 3/4" Oak	4

Pounds / gal	
Gas	6.0
Diesel	7.2
Water	8.3

- 7.5 gallons of liquid fill a cubic foot
- 27 cubic feet to a cubic yard
- 2,000 lbs. = 1 U.S. ton

Formulas and Information

- W = Weight — D = Width — L = Length — H = Diameter — R = 3.2 (approx.)
- Area of square or rectangle = LxW — Vol. of cube = HxWxL — Area of circle = R x R x 3 — Circumference = R x 6
- The area of a circle is approx. 80% of its diameter squared, or (D x D x .8) = approx. area of circle
- Load Weight (to estimate) ___ Volume = cu. ft. x 100 lbs. = density factor (ex: 25, 50, 75, 100, 125, etc.)

Load Factors & Weight Distribution

Tension in S = (length S / length A) x share of load wt. (S / A) = Load Factor

Tension in A = (S / A) x 4,000

Tension in A = 5,000 #

Known Rule:

Shares of Load on A	Shares of Load on B	Legend
$R_A = R_L - TS$	$R_B = R_L - TS$	R_A = Rtn. Gate 1 (A)
$R_L = P$	$R_L = P$	R_B = Rtn. Gate 2 (B)
TS = Total Sling	TS = Total Sling	R_L = Rtn. Load
P x W = Share of Load on A	P x W = Share of Load on B	P = Percentage
		W = Weight of Load

Known Weights:

CG in Feet From A	CG in Feet From B	Legend
$W_L = W_C - TW$	$W_C = W_L - TW$	W_C = Weight at A
$W_C = P$	$W_L = P$	W_L = Weight at B
TW = Total Weight	TW = Total Weight	TW = Total Weight
P = Percentage	P = Percentage	P = Percentage
P x S = CG in ft. from A	P x S = CG in ft. from B	S = Span

Sling Capacities

DESIGN FACTORS: - CHAIN 4:1 — WEB 5:1 — ROUND 5:1

Grade	Size or Code	Approx. Weight per Foot	Approx. Circumference	1 Vertical Single Leg	2 Vertical Double Leg	3 Vertical Triple Leg	4 Vertical Quad Leg	Basket Hitch (Double Leg)	Diameter (Inches)
Grade 8	3/8	3,500	2,800	7,000	6,100	4,900	3,500	9,150	7 mm
	3/8	7,100	5,680	14,200	12,300	10,000	7,100	18,400	10 mm
	1/2	12,000	9,600	24,000	20,800	17,000	12,000	31,200	13 mm
	5/8	18,100	14,480	36,200	31,300	25,600	18,100	46,950	16 mm
Grade 43 (Grade 4)	1-3-1	1,600	1,280	3,200	2,772	2,260	1,600	4,154	7
	1-3-2	3,200	2,560	6,400	5,543	4,522	3,200	8,310	9
	1-3-3	4,800	3,840	9,600	8,300	6,800	4,800	12,460	11
	1-3-4	6,400	5,120	12,800	11,090	9,049	6,400	16,630	13
	2-3-3	8,880	7,100	17,760	15,380	12,540	8,880	23,066	15
	2-3-4	11,520	9,210	23,040	19,960	16,270	11,520	29,940	17
Grade 70 (Grade 7)	EN70	2,600	2,100	5,200	4,500	3,600	2,600	6,750	7 mm
	EN80	3,300	2,640	6,600	5,700	4,650	3,300	8,550	8 mm
	EN90	8,400	6,700	16,800	14,500	11,800	8,400	21,750	11 mm
	EN120	10,400	8,500	21,200	18,300	14,900	10,600	27,400	13 mm
	EN150	13,200	10,800	26,400	22,800	18,600	13,200	34,200	15 mm
	EN180	16,800	13,400	33,600	29,100	23,700	16,800	43,650	17 mm

Hitch Types

#	Hitch Type	CG	Leg Loading	Load Control	#
1	Single Vertical*	Above	One	Poor	1
2	2-Leg Bridle	Above	Two	Average	2
3	3-Leg Bridle	Both*	Three	Excellent	3
4	3-Leg Bridle	Both*	Three	Excellent	4
5	Single Wrap Basket	Both*	Two	Average	5
6	Double Wrap Basket	Both*	Two	Good	6
7	Two Single Baskets	Both*	Two	Poor	7
8	Inverted Basket & 2-Leg Br	Both*	Four	Excellent	8
9	Single Wrap Choker	Both*	Single	Average	9
10	Double Wrap Choker	Both*	Single	Good	10
11	Double Choker Right -up	Both*	Two	Good	11
12	Double Choker Eyes-up	Both*	Two	Poor	12
13	Double Inverted Baskets	Above	Four	Poor	13
14	Single Inverted Basket	Above	Two	Poor	14

* Under use as single hitch below CG — **compounds loading at pick points

Block & Fairlead Loading

Angle of Lift (included)	Block Factor	Line Pull in lbs.	Block Load in lbs.
180	0.00	6,000	0
150	0.52	6,000	3,120
120	1.00	6,000	6,000
90	1.41	6,000	8,460
60	1.73	6,000	10,380
0	2.00	6,000	12,000

Formula: Block Factor x Line Pull = Block Load

Assume: A = 5,460, B = 12,660, C = 6,000, D = 3,120

Load: 6,000 #

Example

Rigging Hardware Capacities

FORGED STEEL

Size in Inches	Shackle Eye Bolt Nominal	Shackle Eye Bolt Min. Rec.	Turnbuckle Body	Hooks Latch	Eyebolts Shoulder	Wire Rope Clips Qty.	Wire Rope Clips Min. Spacing	Wire Rope Clips Min. Torque	Shackle Wire Rope Size	Hook Eye Wire Rope Size
1/4	500	125	500	———	1,000	2	3	4.75	4,500	1/2
5/16	800	200	800	———	1,500	2	3.25	30	6,500	3
3/8	1,200	300	1,200	———	2,000	2	6.50	45	10,500	4
7/16	———	———	———	———	3,000	2	7.00	65	17,000	5
1/2	2,200	550	2,200	4,800	4,000	3	11.50	65	Swage Socket Range	
9/16	———	———	———	———	———	3	12.00	95	Size	Min.
5/8	3,500	875	3,500	6,800	6,500	3	12.00	95	3/8	1,000
3/4	5,200	1,300	5,200	10,300	8,500	4	19.00	225	1/2	2,500
7/8	7,200	1,800	7,200	———	13,000	4	19.00	225	5/8	4,000
1	10,000	2,500	10,000	21,360	17,000	5	26.00	225	3/4	5,000
1-1/8	———	———	———	———	19,000	6	34.00	225	7/8	8,000
1-1/4	15,200	3,800	15,200	35,160	24,000	7	44.00	360	1	10,000

Coefficients of Friction

Metal on metal	.40	Continuous Lubricated	.04
Metal on concrete	.60	Surfaces	.15
Wood on concrete	.40	Steel on steel	.10
Wood on metal	.30	Load on wheels	.05

D/d Ratios

20:1	=	5:1	= .60
20:1	=	30	5:1 = .77
15:1	=	25	3:1 = .85
10:1	=	20	1:1 = .90

Mobile Crane Hand Signals

Checklists

Rigger's Checklist
• Wind, temperature & visibility
• Crane & load foundations
• Load- weight, height, width & length
• Load's CG, pick points above or below
• Attach, pin point, proof & clearly rigged
• Crane capacity at maximum radius
• Head height, hoist ht., horizontal travel
• Power lines, obstructions, load's flexing
• Hitch: Single vertical, choker, basket
• Bridle: 2, 3 or 4-leg, rated spreader bar
• Slings: wire rope, web, chain, mat, mesh
• PIP equipment: inspected, stenciled, protected
• Tailboard meeting, communications
• Signaller, tag lines, spotters
• Switch & outline procedure

Overhead Crane Op. Hand Signals
Hoist
Lower
Bridge Travel
Trolley Travel
Emergency Stop
Stop
Move Slowly
Multiple Trolleys
Magnet Disconnect

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