



Quality Systems Basics 2009

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QSB Strategies

1. Fast Response
 - Fast Response Process
 - Problem Solving
 - Lessons Learned
2. Control of Non-Conforming Product
3. Verification Station
4. Standardized Operations
 - Work Place Organization – The 7 Wastes
 - Standardized Work Instructions – SOS
 - Operator Instructions – JES
 - Manufacturing Gage Control (NEW)
5. Standardized Operator Training – JIT
6. Error Proofing Verification
7. Layered Process Audits
8. RPN Risk Reduction (Reverse PFMEA)
9. Contamination Control
10. Supply Chain Management

Gm Quality Manual

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