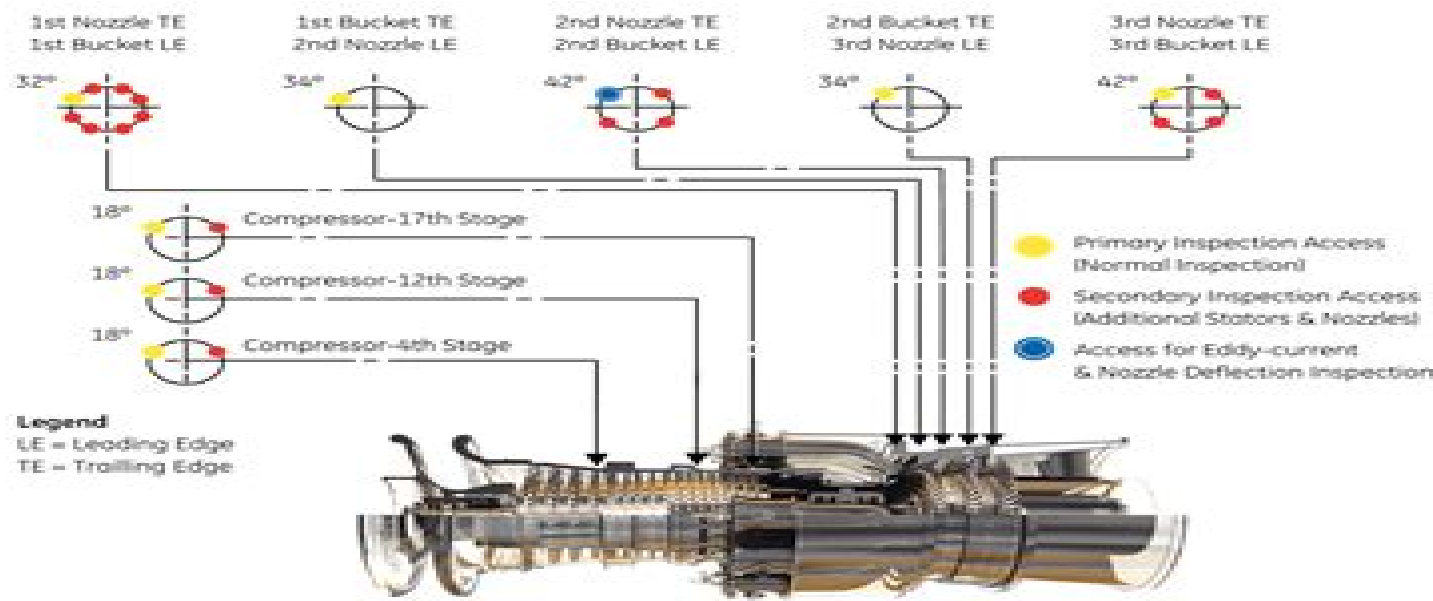




**Figure 3.** 7E03 gas turbine borescope inspection access locations

Boreprobe inspection access locations for F-class gas turbines can be found in Appendix E.

Figure 4 provides a recommended interval for a planned boreprobe inspection program following initial baseline inspections. It should be recognized that these boreprobe inspection intervals are based on average unit operating modes. Adjustment of these boreprobe intervals may be made based on operating experience, mode of operation, fuels used, and the results of previous boreprobe inspections.

In general, an annual or semiannual boreprobe inspection uses all the available access points to verify the condition of the internal hardware. This should include, but is not limited to, signs of excessive gas path fouling, symptoms of surface degradation (such as erosion, corrosion, or spalling), displaced components, deformation or object damage, material loss, nicks, dents, cracking, indications of contact or rubbing, or other anomalous conditions.

|                  |                             |                                                                  |
|------------------|-----------------------------|------------------------------------------------------------------|
| <b>Boreprobe</b> | Gas and Distillate Fuel Oil | At combustion inspection or annually, whichever occurs first     |
|                  | Heavy Fuel Oil              | At combustion inspection or semiannually, whichever occurs first |

**Figure 4.** Boreprobe inspection planning

During BIs and similar inspections, the condition of the upstream components should be verified, including all systems from the filter house to the compressor inlet.

The application of a boreprobe monitoring program will assist with the scheduling of outages and preplanning of parts requirements, resulting in outage preparedness, lower maintenance costs, and higher availability and reliability of the gas turbine.

# Ge Frame 5 Training Manual

**Robert Culbertson Hays Heck**



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## **Table of Contents Ge Frame 5 Training Manual**

1. Understanding the eBook Ge Frame 5 Training Manual
  - The Rise of Digital Reading Ge Frame 5 Training Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ge Frame 5 Training Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ge Frame 5 Training Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ge Frame 5 Training Manual
  - Personalized Recommendations
  - Ge Frame 5 Training Manual User Reviews and Ratings
  - Ge Frame 5 Training Manual and Bestseller Lists
5. Accessing Ge Frame 5 Training Manual Free and Paid eBooks
  - Ge Frame 5 Training Manual Public Domain eBooks
  - Ge Frame 5 Training Manual eBook Subscription Services

- Ge Frame 5 Training Manual Budget-Friendly Options
- 6. Navigating Ge Frame 5 Training Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ge Frame 5 Training Manual Compatibility with Devices
  - Ge Frame 5 Training Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ge Frame 5 Training Manual
  - Highlighting and Note-Taking Ge Frame 5 Training Manual
  - Interactive Elements Ge Frame 5 Training Manual
- 8. Staying Engaged with Ge Frame 5 Training Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ge Frame 5 Training Manual
- 9. Balancing eBooks and Physical Books Ge Frame 5 Training Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ge Frame 5 Training Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ge Frame 5 Training Manual
  - Setting Reading Goals Ge Frame 5 Training Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ge Frame 5 Training Manual
  - Fact-Checking eBook Content of Ge Frame 5 Training Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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