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11. Remove turbocharger vibration damper assembly (1 bolt) and withdraw turbocharger.

12. Replace Turbocharger (turbocharger removed)

- Remove secondary exhaust manifold from turbocharger (4 bolts, locked).
- Remove oil return pipe (2 bolts).
- Remove coolant pipe from turbocharger.
- Remove waste gate actuator with rod and retainer (2 bolts, 1 clip).
- Transfer oil pressure/boost pressure connection fittings.
- Refit all parts in reverse order.
- Use new friction washers if necessary.

13. Position turbocharger assembly and locate oil return pipe.

14. Fit secondary exhaust manifold to main exhaust manifold, tighten bolts finger tight only.

NOTE: Use new bolts.

Install Turbocharger Vibration Damper (Damper without spring, for damper incorporating spring go to sub-operation 23).

NOTE: Special care should be taken during the assembly and adjustment of the turbocharger vibration damper.

Fig.49. Turbocharger vibration damper cross section.

- A - Bolt
- B - Washer
- C - Locknut
- D - Washer
- E - Damper support
- F - Bearing bush
- G - Guide pin
- H - Turbocharger support
- J - Taper sleeve
- K - Washer
- L - Bolt
- M - Disc spring
- N - Friction washer

15. Assemble the turbocharger vibration damper parts finger tight as shown in Fig.49.

16. Adjust the guide pin so that its shoulder protrudes 4 mm from the damper support. Check distance with a rule, Fig.50.

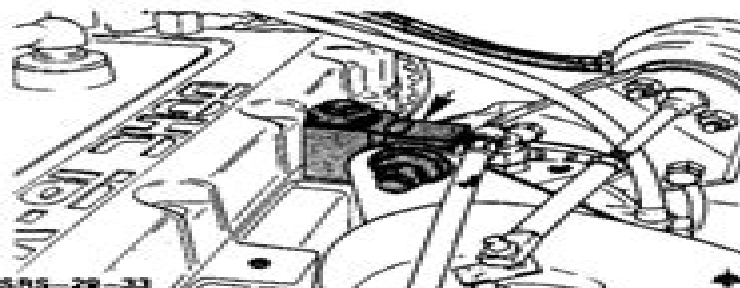


Fig.48. Turbocharger vibration damper.

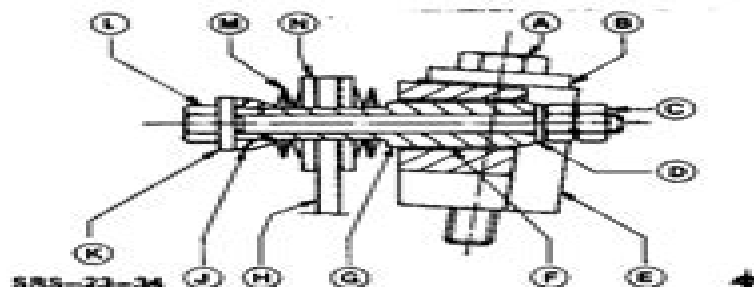


Fig.49. Turbocharger vibration damper cross section.

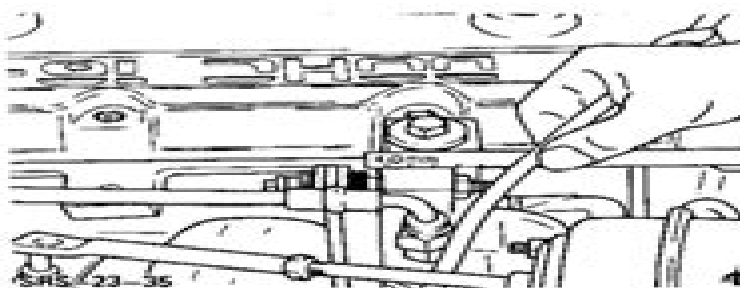


Fig.50. Setting - guide pin shoulder to damper support - 4 mm.

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