FAIRBANKS-MORSE

MAGNETO and ENGINE ACCESSORIES DIVISION BELOIT. WISCONSIN



INSTRUCTIONS 3133 NOVEMBER 1959

SERVICE INSTRUCTIONS TYPES FM-E, FM-X, FM-XD, FM-XDE, FM-XE, FM-XF, FM-XFE, FM-XFZ, FM-XO, FM-XOR, FM-XR, FM-XV, FM-XVE, FM-XY, FM-XYE, FM-XZ and FM-XZE MAGNETOS





Fig. 1. Standard and Radio Shielded Magnetos

GENERAL DESCRIPTION

Fairbanks Morse Series "X" Magnetos, Fig. 1, are of the rotating magnet design; the basic principle consisting of inducing and continually reversing magnetic flux lines through an induction coil. This is accomplished by rapidly rotating the permanent magnetic rotor through a stationary field which is the basis of the magnetic reverse.

A one, two, or four-tobe cam actuates a breaker mechanism periodically during each revolution of the rotor. Each time the breaker points are separated by the magnetic rotor cars, an ignition spark is produced. In the one-cylinder magnetos, this occurs once per revolution of the rotor. In the two-cylinder magnetes, the distributor rotor forms as axial extension of the magnetic rotor, the breaker points are separated twice per revolution of the rotor by a two-lobe cam. Similarly, in the Type FM-XV four-pole magnetos, the distributor rotor forms an axial extension of the magnetic rotor. Since the cam of the rotor has four lobes, the breaker points separate four times per revolution producing four ignition sparks. In the standard four-cylinder magnetos. a two-lobe cam is used which produces two ignition sporks per revolution of the magnetic rotor. In all such cases, an ignition spark is furnished to each high-tension. outlet once for every two revolutions of the magnetic

In the FM-XR6 six-cylinder magnetos, a two-lobe cam is used which produces two ignition sparks per revolution of the magnetic rotor. A gear arrangement is used to connect the magnetic rotor with the distributor rotor and furnish a spark to each high tension outlet once for every three revolutions of the magnetic rotor.

MAGNETO INSPECTION

The entire magneto should be inspected for worn parts every 1000 hours of operation.

End Cap and End Cap Removal

When the usual inspection and spark tests indicate poor magneto performance, the end cap and end cap cover, Fig. 2. If used, should be removed. Tag the ignition cables to insure their proper replacement in the end cap, then remove each high tension cable from its socket. In the Types FM-E, FM-XEs and FM-XFE2 magnetos, the end cap cover must be removed to expose the high tension cable terminals before the lead wires can be removed. When removing the end cap of the Types FM-X4, FM-XFE2, FM-X8, FM-XOR, FM-XV and FM-XVE magnetos, the end cap cover must be removed and the distributor rotor taken off the end of the rotor shaft before the end cap can be removed.

Carbon Brush and Spring

Magnetos for engines with two or more cylinders have a carbon brush and spring assembly in the center of the end cap cover, Fig. 3. Multi-cylinder, radioshielded magnetos have a distributor block in the end cap which contains a carbon brush and spring. Examine

File Section - Type FM-X

Instruction 3133 November 1959

Fairbanks Morse Magneto Repair Manual

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Fairbanks Morse Magneto Repair Manual:

Technical Manual United States Department of the Army, 1952 Seloc Mercury Outboards 1965-89 Repair Manual Joan Technical Manual United States. War Department, 1943 Operator's Manual, Coles, Clarence W. Coles, 1998 Maintenance Manual, Parts List for Sprayer, Paint, Pneumatic, Portable, with Compressor, Gasoline Engine-driven, Wheelbarrow-type, with Two 5-gal. Galvanized Steel Tanks and Accessories, Binks, Model E-2, Engine: Kiekhaefer, Model KB6F. ,1944 Operator's, Organizational, Direct Support and General Support Maintenance Manual Including (repair Parts and Special Tools List) for Mixer, Rotary Tiller, Soil Stabilization, Reworks Model HDS-E, Diesel Engine Driven (DED) NSN 3895-01-141-0882 ,1985 Operator, Organizational, Field, and Depot Maintenance **Manual** ,1961 Ford Shop Manual Series 2N 8N & 9N IT Shop Service, The Ford Shop Manual Series 2N 8N 9N is an essential resource for owners and mechanics working on Ford N series tractors This comprehensive guide provides detailed information on maintenance repair and troubleshooting procedures for these classic agricultural machines With clear instructions and helpful illustrations this fully digitized edition of Ford's original 1953 manual will help you keep your Ford tractor running smoothly and efficiently Field Manuals United States. War Department, 1948 *Motor's Truck &* Tractor Repair Manual, 1950 DA Pam .1967

The book delves into Fairbanks Morse Magneto Repair Manual. Fairbanks Morse Magneto Repair Manual is a crucial topic that needs to be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Fairbanks Morse Magneto Repair Manual, encompassing both the fundamentals and more intricate discussions.

- 1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Fairbanks Morse Magneto Repair Manual
 - Chapter 2: Essential Elements of Fairbanks Morse Magneto Repair Manual
 - o Chapter 3: Fairbanks Morse Magneto Repair Manual in Everyday Life
 - Chapter 4: Fairbanks Morse Magneto Repair Manual in Specific Contexts
 - ∘ Chapter 5: Conclusion
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- 3. In chapter 2, this book will delve into the foundational concepts of Fairbanks Morse Magneto Repair Manual. This chapter will elucidate the essential principles that must be understood to grasp Fairbanks Morse Magneto Repair Manual in its entirety.
- 4. In chapter 3, the author will examine the practical applications of Fairbanks Morse Magneto Repair Manual in daily life. This chapter will showcase real-world examples of how Fairbanks Morse Magneto Repair Manual can be effectively utilized in everyday scenarios.
- 5. In chapter 4, this book will scrutinize the relevance of Fairbanks Morse Magneto Repair Manual in specific contexts. This chapter will explore how Fairbanks Morse Magneto Repair Manual is applied in specialized fields, such as education, business, and technology.
- 6. In chapter 5, the author will draw a conclusion about Fairbanks Morse Magneto Repair Manual. The final chapter will summarize the key points that have been discussed throughout the book.
 - The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Fairbanks Morse Magneto Repair Manual.

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