

## 24. CRANKSHAFT INSPECTION

1. Measure the journal diameter at several points along the length of the journal.

**Service Limit:** 0.025 mm (0.001 in) over nominal.



2. Measure the journal out of round with a roundness gauge.

**Service Limit:** 0.025 mm (0.001 in) over nominal.

**Inspection:** Visual inspection.



3. Measure the journal run in place with a run-in gauge.

**Inspection:** Visual inspection.

**Service Limit:** 0.025 mm (0.001 in) over nominal.

**Inspection:** Visual inspection.



## CRANKSHAFT INSPECTION

4. Measure the journal diameter with the gear teeth.

**Service Limit:** 0.025 mm (0.001 in) over nominal.

**Inspection:** Visual inspection.

**Service Limit:** 0.025 mm (0.001 in) over nominal.

**Inspection:** Visual inspection.



5. Measure the connecting rod side clearance with the Plastigage gauge.

**Service Limit:** 0.25 mm (0.010 in) over nominal.

**Inspection:** Visual inspection.



6. Measure the journal diameter with the gear teeth.

**Service Limit:** 0.025 mm (0.001 in) over nominal.

**Inspection:** Visual inspection.

**Service Limit:** 0.025 mm (0.001 in) over nominal.

**Inspection:** Visual inspection.



## 25. SEAL INSPECTION, REMOVAL, AND INSTALLATION

1. Inspect the seal for damage.

2. Remove the seal from the crankshaft.

3. Clean the seal and the crankshaft.

4. Install the seal on the crankshaft.

5. Lubricate the seal and the crankshaft.



# Manual For 2000 Rm 25

**R Pring**



**Manual For 2000 Rm 25:**

## Reviewing **Manual For 2000 Rm 25**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Manual For 2000 Rm 25**," an enthralling opus penned by a highly acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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