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Question Paper Code : 21545

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

PART B — (5 × 16 = 80 marks)

11. (a) (i) What steps are followed for doing a method study of job process? (8)
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
(ii) Discuss the tools are techniques for work measurement. (8)



Me2027 May June2014 Question

Julia Schneider



Me2027 May June2014 Question:

Unveiling the Energy of Verbal Beauty: An Psychological Sojourn through **Me2027 May June2014 Question**

In a global inundated with screens and the cacophony of instantaneous communication, the profound power and psychological resonance of verbal beauty often fade into obscurity, eclipsed by the regular assault of sound and distractions. Yet, set within the musical pages of **Me2027 May June2014 Question**, a captivating function of literary beauty that pulses with raw thoughts, lies an wonderful journey waiting to be embarked upon. Penned by way of a virtuoso wordsmith, this mesmerizing opus books viewers on a mental odyssey, softly revealing the latent possible and profound influence stuck within the delicate internet of language. Within the heart-wrenching expanse of this evocative analysis, we will embark upon an introspective exploration of the book is central styles, dissect its captivating publishing fashion, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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