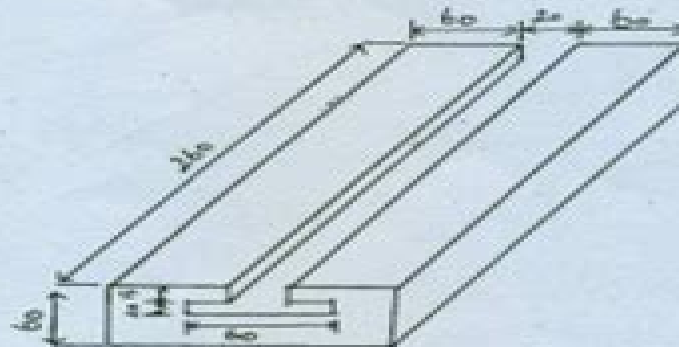
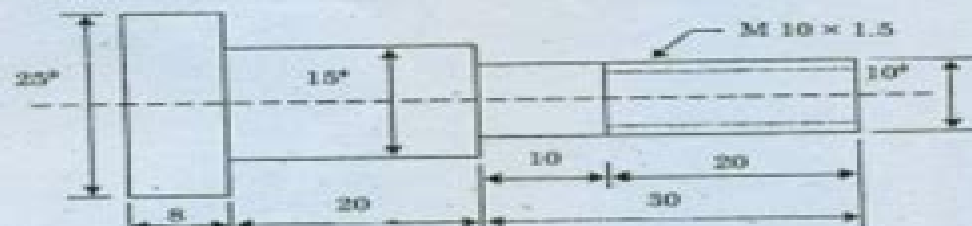


- (b) (i) In a manual operation, observed time for a cycle of operation is 0.5 minute and the rating factor as observed by the time study engineer is 125%. All allowances put together is 15% of normal time. Estimate the standard time. (8)
- (ii) In a manufacturing process the observed time for one cycle of operation is 0.75 minute. The rating factor is 110%. The following are the various allowances as the percentage of normal time.
 Personal allowance = 3%
 Relaxation allowance = 10%
 Delay allowance = 2%
 Estimate the standard time. (8)
15. (a) A T-slot is to be cut in a C.I. slab as shown in Fig. given below. Estimate the machining time. Take cutting speed 25 m/min, feed is 0.25 mm/rev. Dia of cutter for channel milling is 80 mm.



Or

- (b) Calculate the machining time required to produce one piece of the component shown in Fig. given below starting from $\phi 25$ mm bar. The following data is available.
 For turning :
 Cutting speed = 40 m/min.
 Feed = 0.4 mm/rev.
 Depth of cut = 2.5 mm/per pass
 For thread cutting :
 Cutting speed = 8 m/min.



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Minjie Lin

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the name bar.

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The Top Books of the Year Me2027 2014 Question The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the fascinating narratives that have captivated audiences this year. The Must-Read : Colleen Hoovers "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Me2027 2014 Question : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and suspenseful novel that will keep you wondering until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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