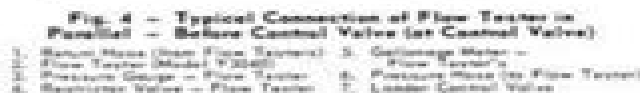




It is suggested that the parallel-before-control valve method, as illustrated in Fig. 3, be



The parallel-after control valve method may be accomplished by connecting the inlet port of the flow tester to a port of the control valve, leading to a cylinder. The outlet port of the flow tester is to be connected to either the control valve's other port (within the same circuit as the flow tester's inlet) or directly to the reservoir; refer to Fig. 5. Find the relief valve opening pressure before performing the pump efficiency test.



A pressure gauge may be used to test the maximum pressures available, the main relief valve opening pressure, and to determine if cylinder break-down is caused by a faulty cylinder packing or by internal leakage past the control valve. Pump gallonage cannot be checked with a pressure gauge.

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