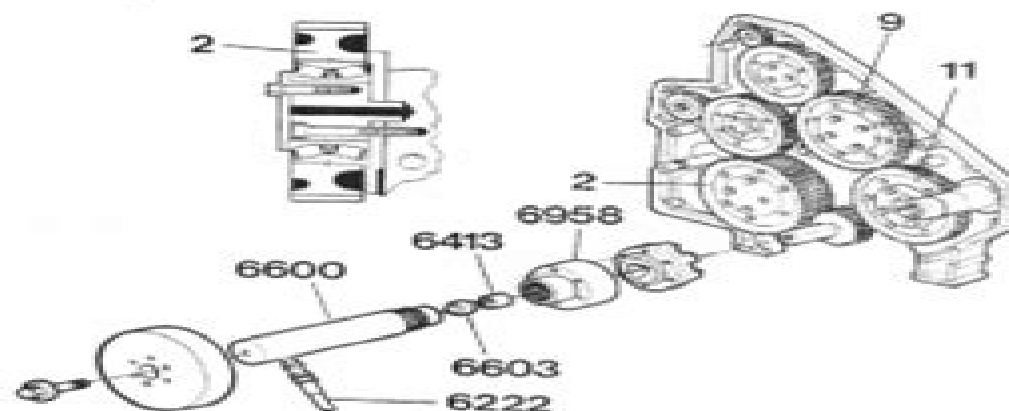


## 21531-3 Timing gears, changing

*Timing gear cover and oil sump removed*



*Technic*

**Special tools:** 2000, 2337, 2584, 2671, 4113, 6160, 6161, 6222, 6315, 6358, 6401, 6413, 6454, 6600, 6603, 6626, 6950, 6956, 6958, 6965, 6969, 6972, 6973, 8243, 8328, 8245, 8271, 8290

**Other special equipment:** 998 6187

### Removing

1



Remove the flywheel inspection cover and fit cranking tool 6956. Crank the engine until 1st piston is at T.D.C. after compression. The guide on the camshaft drive gear should point upwards and the flywheel casing pointer should point at 0°.

Remove tool 6956 and fit blocking tool 6950.

2

Remove the lube oil pump. Remove the drive gear and idler gear, refer to Service Manual, Group 22 "Lubricating and oil systems" D16A.

3

Remove the vibration damper, the centre bolt and the polygon hub, refer to "Polygon hub, changing" in this service manual.

6222, 6413,  
6600, 6603,  
6958

4

Remove all the timing gear bolts.

5

Remove the upper idler gear (9) and idler gear (11) (do not remove the hubs).

6

Remove idler gear (2). First remove the bearing shield, then the drive gear together with the hub. If necessary, carefully lever off the drive gear using lever 2337.

2337

# Manual Motor D16a

**Robert R. Redfield**



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