

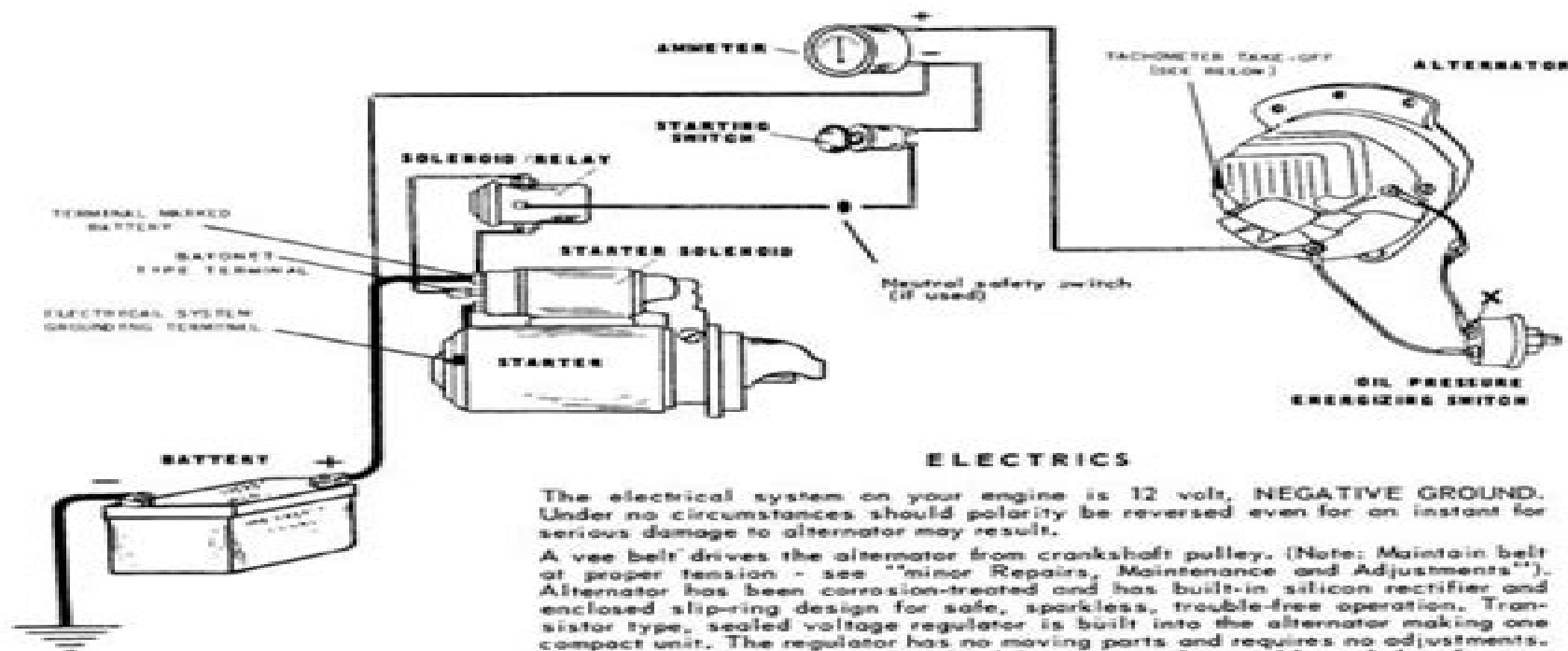


FIG. 15
WIRING DIAGRAM

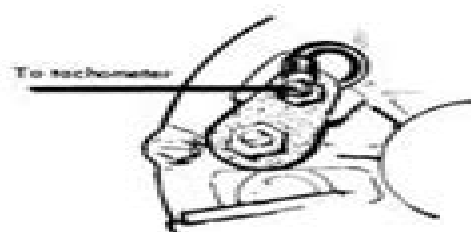


FIG. 16
Tap at rear of alternator
for (optional) electrical
tachometer.

ELECTRICS

The electrical system on your engine is 12 volts, **NEGATIVE GROUND**. Under no circumstances should polarity be reversed even for an instant for serious damage to alternator may result.

A vee belt drives the alternator from crankshaft pulley. (Note: Maintain belt at proper tension - see "minor Repairs, Maintenance and Adjustments"). Alternator has been corrosion-treated and has built-in silicon rectifier and enclosed slip-ring design for safe, sparkless, trouble-free operation. Transistor type, sealed voltage regulator is built into the alternator making one compact unit. The regulator has no moving parts and requires no adjustments. Alternator is lubricant packed for life at time of assembly and therefore requires no external lubrication. Starting Sept. 1972 alternators (designated model 8MR2018-K) are equipped with a tapping (see fig. 16) for connection to operate a matching electric tachometer (optional).

A special actuating switch located on side of engine block behind alternator automatically energizes the alternator from the battery when engine is started and oil pressure reaches 7 lbs. Battery is disconnected by this switch when the engine is stopped. This switch initiates operation of the alternator system without the need of a separate switch and precludes the possibility of the operator neglecting to turn the charging system on or off. If desired, electrical instruments such as oil gage, temperature gage, etc. may be wired to be automatically energized when engine is started.

The starter motor is located on the left side (rear) of engine and requires no attention beyond maintaining the electric cable connections clean and tight, the commutator clean and brushes renewed when necessary.

The standard solenoid mounted on the starting motor is a heavy-duty type. It must mechanically engage the starter pinion with the ring gear on flywheel; then it must actuate an electric switch to energize the starting motor. As the solenoid is normally energized by a simple push-button located at some distance from the starter, relatively heavy gage wire is required to transmit the needed amperage. Using small gage wire can result in insufficient current reaching the starter solenoid, overheating of wires, insufficient travel of starter pinion and failure of engine to start.

To assure adequate amperage reaching starter solenoid a "piggy-back" solenoid is provided with short, heavy-gage wires connecting the two solenoids. The new solenoid requires comparatively little amperage so smaller gage wiring is required for connection to pushbutton.

The accompanying diagram indicates basic wiring requirements. Make certain that all connections are clean and tight. Locate battery as close as practical to the starter. Gage of battery cables will be dependent upon length, but should be NO. 0 minimum. Use No. 12 gage or heavier wire for balance of system. Electrical gages which require low current draw may be wired to oil pressure energizing switch indicated by "X" on the diagram.

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