

CLUTCH

CLUTCH DRIVE PLATES

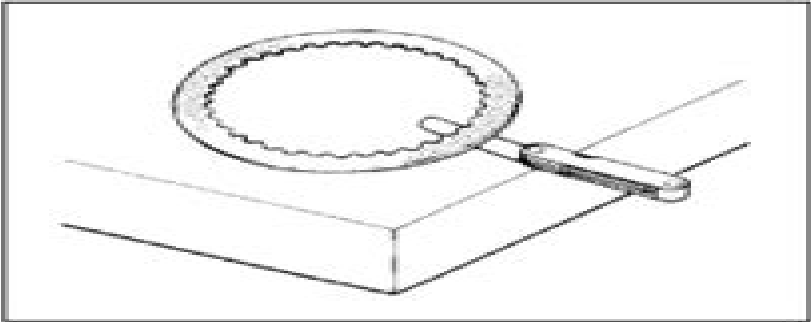
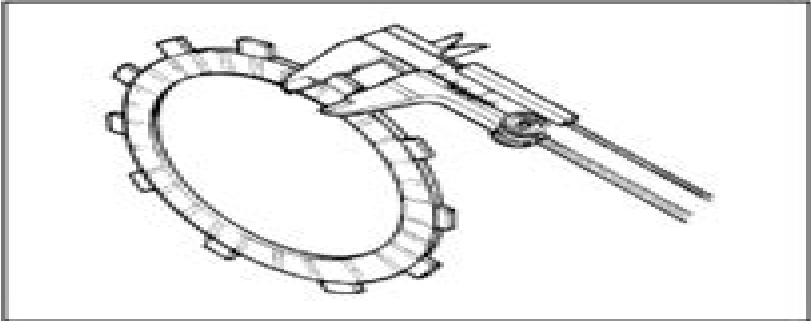
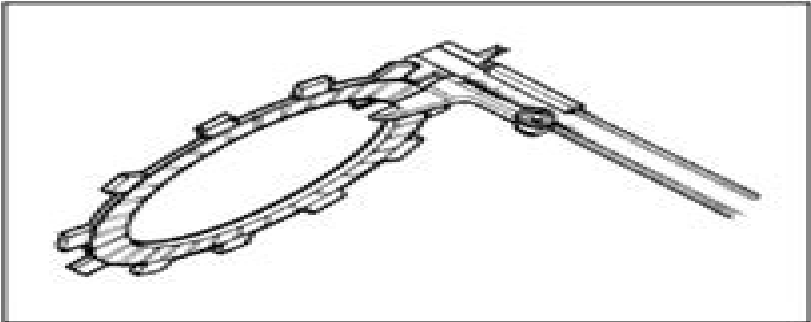
Measure the thickness and claw width of the clutch drive plates using a vernier calipers. If a clutch drive plate is not within the service limit, replace the clutch plates as a set.

Clutch drive plate thickness	Standard	
	NO.1	2.92~3.08 mm (0.115~0.121 in)
	NO.2	3.42~3.58 mm (0.135~0.141 in)

Clutch drive plate thickness	Service limit	
	NO.1	2.62 mm (0.103 in)
	NO.2	3.12 mm (0.123 in)

Clutch drive plate claw width	Standard	
	NO.1	15.9~16.0 mm (0.626~0.630 in)
	NO.2	15.9~16.0 mm (0.626~0.630 in)

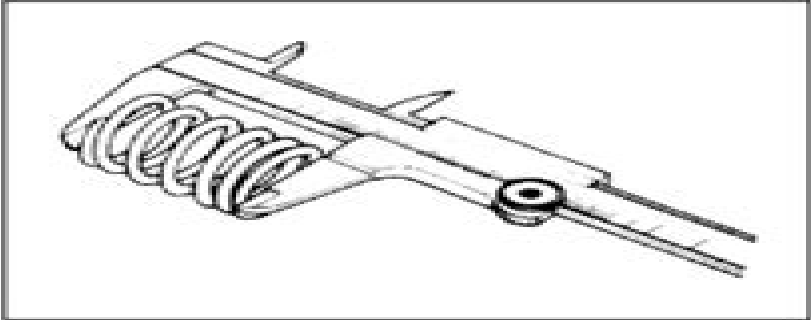
Clutch drive plate claw width	Service limit	
	NO.1	15.1 mm (0.595 in)
	NO.2	15.1 mm (0.595 in)



CLUTCH DRIVEN PLATES

Measure each clutch driven plate for distortion using the thickness gauge. If a clutch driven plate is not within the service limit, replace the clutch plates as a set.

Clutch driven plate distortion	Service limit
	0.1 mm (0.004 in)



CLUTCH SPRING FREE LENGTH

Measure the free length of each clutch spring using a vernier calipers. If any spring is not within the service limit, replace all of the spring with new ones.

Clutch spring free length	Service limit
	51.6 mm (2.032 in)

 Vernier calipers : 09900-20101

Hyosung Rapia 450 Te450 Digital Workshop Repair Manual 2007 Onwards

Ying Liu



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