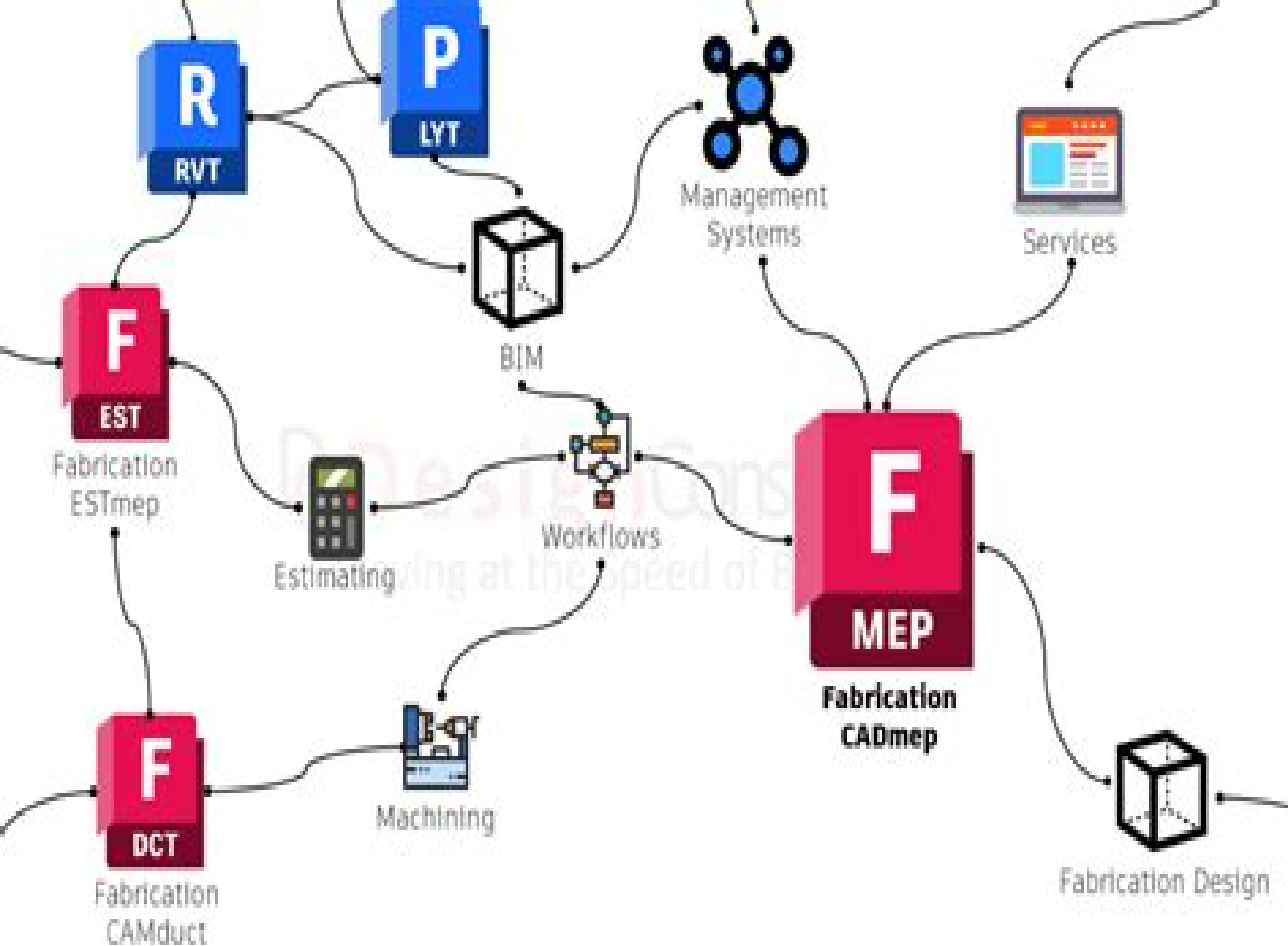




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Handbook of Fabrication Processes Orville D. Lascoe, 1988-01-01 This book is a valuable reference for the materials engineer, the manufacturing engineer or the technician who wants a practical description of fabrication processes. Sheet metal fabrication processes are receiving greater attention and are more widely applied by the metalworking industries because of the savings in cost and material. This book compiles the proven theories and operations tested in industrial applications. Focus is on the non-chip producing machine tools that shape metals by shearing, pressing and forming. New materials and advances in tooling are discussed as well as the need for applied science in optimizing the operations for sheet metal fabrication processes. Examples of each of these forming processes are given and the text also describes the mechanics of each process so that a logical decision can be made concerning the best operation for a specific result. The volume is divided into five sections, each consisting of a series of chapters. The major sections cover fabricating presses, stamping and forming operations, plastics for tooling, structural shapes and non-traditional machining. A section on definitions and terminology is also included. The book is

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laying method Bag moulding process Autoclave moulding Compression moulding Transfer moulding Injection moulding Wet winding Dry winding Post impregnation Pultrusion Pulforming Continuous laminating Centrifugal casting Cutting Joining processes Surface finish processes

About the editor Gneri Akovali received his bachelor and master degrees in chemical engineering from Ankara University whereas his doctorate was completed at the Middle East Technical University METU He obtained his Chair at METU in 1980 and founded the Polymer Science and Technology Department at the same institution in 1993 Similarly he founded the Polymer Science and Technology Society at Ankara University in 1994 Presently he is the Chairman of the Department of Polymer Science and Technology and the Department of Chemistry at METU Furthermore he is the President elect of the Turkish Polymer Science and Technology Society He has written over one hundred papers in international refereed journals and five books two of which have been edited by him Professor Akovali has organised four National Polymer Symposia and is a permanent member of the Organising Committee of Euro Asian Polymer Symposia Additionally he is on the Advisory Board of POLYCHAR Symposia University of Texas and the Journal of Polymer Materials Oxford and IBH Publishing Company

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