

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- | | | |
|------------------------------------|------------------------|--------------------------|
| ① Crankshaft position sensor (CKP) | ① Crankshaft | ① Crank pin |
| ② Oil temperature sensor | ② Oil pump | ② Piston |
| ③ Second ring | ③ Oil ring | ③ Connecting rod |
| ④ Third ring | ④ Piston pin | ④ Connecting rod bearing |
| ⑤ Oil pin | ⑤ Lower cylinder block | ⑤ Oil level gauge |
| ⑥ Lower pin | ⑥ Thrust bearing | ⑥ Crankshaft key |
| ⑦ Oil level pin | ⑦ Thrust bearing | ⑦ Crankshaft key |
| ⑧ Signal plate | ⑧ Crankshaft | ⑧ Crankshaft key |
| ⑨ Crankshaft | ⑨ Crankshaft | ⑨ Crankshaft key |
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Turn bolts 50 degrees clockwise (angle tightening).

- CAUTION**
Confirm the tightening angle by using an angle wrench (SST: W710152100) — ① (A) or protrusion. Be careful by visual inspection without the test.
- After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
 - Check the connecting rod side clearance.
 - Check the piston protrusion. Refer to [Fig. 1-1-10](#).

Install balancer unit with the following procedure:

CAUTION
When any one of the balancer unit or below is replaced, adjust backlash of the balancer unit. Refer to [Fig. 1-1-11](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the balancer unit at the TDC of its compression stroke. Refer to [Fig. 1-1-12](#).

Turn the crank pin (20T) — (Max. 1750) (A).

Place the hole of the balancer unit show with test hole (C) on the cylinder block side, and place show (B) of balancer unit as shown in the figure.

① Engine test

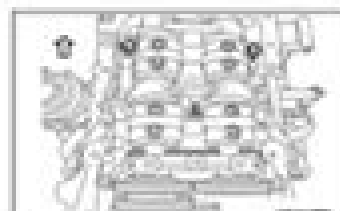
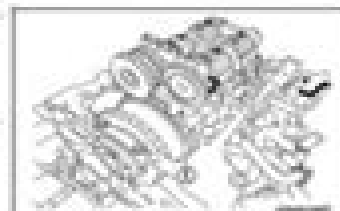
Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (C).

① Engine test

CAUTION
The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test (B).

① Engine test



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