

Mitsubishi Delica L400 1996-2007 Workshop Manual

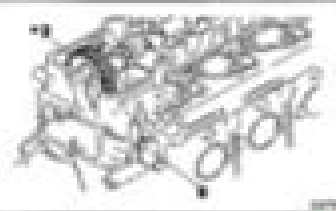
AUTOMATIC TRANSMISSION - Service Adjustment Procedures

23

11A-13-2

6M4 ENGINE - Rocker Cover and Cylinder Head Assembly

REVERSE)



REMOVAL SERVICE POINTS

(A) CYLINDER HEAD 1

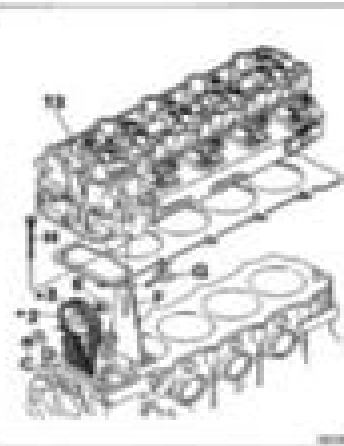
- (1) Loosen (or remove) the timing chain (12) and the camshaft (11) from the cam sprocket (10).

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Remove the front packing (7). Remove the bolt (10) and the camshaft (11) from the cam sprocket (10).

Caution

- When removing the bolt (10), hold the camshaft (11) the hexagonal section (8) to prevent it from turning together. Do not utilize the timing chain (12) for purposes.
 - The bolt (10) is inversely threaded. The arrow mark on its head shows the tightening direction. To remove it, turn it in the reverse direction.
 - The cam sprocket (10) and timing chain (12) require be positioned relatively to each other. Do not rotate them unless absolutely necessary.
- (2) Loosen the cylinder head bolts (13) stepwise in the order of the numbers shown, then remove them.



- (4) Lift up the cylinder head assembly (12) straight and remove it while keeping the cam sprocket (10) in engagement with timing chain (12).
 - (5) After the cylinder head assembly (12) is removed, hold cam sprocket (10) with the special tool to keep the timing chain (12) on it.
- Component Parts of the Special Tool MT-0001000 - 1
- (A) Sprocket holder kit
 - (B) Nut
 - (C) Washer
 - (D) Spacer
 - (E) Adjusting plate
 - (F) Nut
 - (G) Bolt

1. Lock-up chain
2. Torque converter
3. Overdrive clutch
4. Overdrive brake
5. Forward clutch
6. Direct clutch
7. Brake No. 1
8. Brake No. 2
9. Brake No. 3
10. Governor
11. Lock-up signal valve
12. Accumulator (B)
13. Accumulator (C)
14. Accumulator (D)
15. Lock-up relay valve
16. Secondary valve
17. Overdrive clutch
18. Overdrive brake
19. O/D down spring valve
20. Forward shift valve
21. 3-4 shift valve
22. Intermediate valve
23. Low speed modulator valve
24. Intermediate shift valve
25. Reverse clutch sequence valve
26. Intermediate modulator valve
27. Detent regulator valve
28. 1-2 shift valve
29. Overdrive control valve
30. Overdrive clutch
31. O/D down spring valve
32. Forward shift valve
33. 3-4 shift valve
34. Shift valve
35. Reverse clutch valve
36. Primary regulator valve
37. 1-2 shift valve
38. Low-speed shift valve
39. Manual valve
40. Low speed modulator valve
41. Intermediate shift valve
42. Reverse clutch sequence valve
43. Intermediate modulator valve
44. Detent regulator valve
45. 1-2 shift valve
46. Overdrive control valve
47. Overdrive clutch
48. O/D down spring valve
49. Forward shift valve
50. 3-4 shift valve

Mitsubishi L400 Workshop Manual

David Kirk



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