

Fig. 3 - Parallel - Before Control Valve Method of Flow Tester Connection

plug will release, making it necessary to replace this blow plug.

It is suggested that the parallel-before control valve method, as illustrated in Fig. 3, be

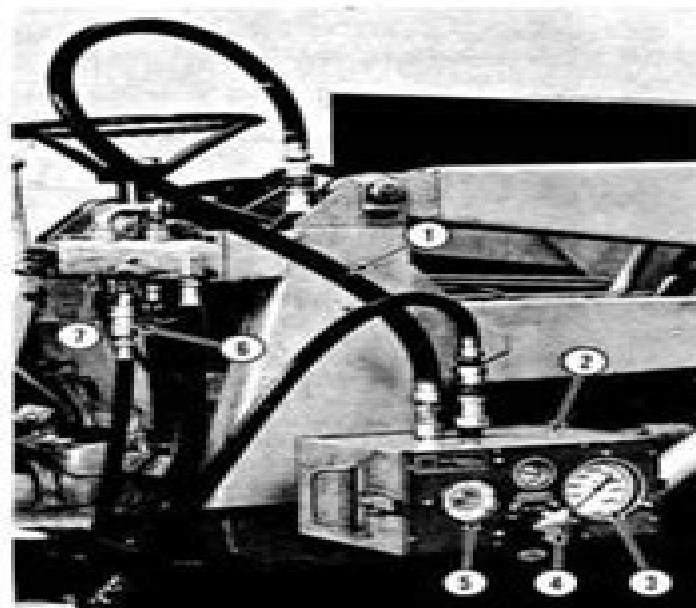


Fig. 4 - Typical Connection of Flow Tester in Parallel - Before Control Valve (as Control Valve)

1. Return Hose (from Flow Tester)
2. Flow Tester (Model F3240)
3. Pressure Gauge - from Tester
4. Restriction Valve - Flow Tester
5. Gallonage Meter - Flow Tester
6. Pressure Hose (to Flow Tester)
7. Loader Control Valve

used if the loader control valve contains a 1/4 pipe plug in the base of the valve. In this arrangement, the inlet port of the flow tester is connected either into the system between the pump and the control valve, or to the 1/4 inch pipe fitting at the base of the control valve. The outlet port of the flow tester is connected directly to the reservoir. (The outlet port of the flow tester may be connected to the reservoir by attaching a tube assembly to the flow tester outlet hose and inserting this tube into the reservoir filler opening.) Refer to Fig. 4. When using this type of testing arrangement, it is necessary to find the relief valve opening pressure before attempting to perform the pump efficiency test. This procedure will prevent the pump from being blamed for loss of gallonage through the relief valve.

The parallel-after control valve method may be accomplished by connecting the inlet port of the flow tester to a port of the control valve, leading to a cylinder. The outlet port of the flow tester is to be connected to either the control valve's other port (within the same circuit as the flow tester's inlet) or directly to the reservoir; refer to Fig. 5. Find the relief valve opening pressure before performing the pump efficiency test.

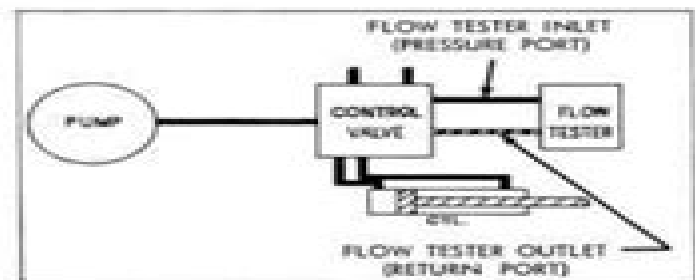


Fig. 5 - Parallel - After Control Valve Method of Flow Tester Connection

CONNECTING A PRESSURE GAUGE

A pressure gauge may be used to test the maximum pressures available, the main relief valve opening pressure, and to determine if cylinder leak-down is caused by a faulty cylinder packing or by internal leakage past the control valve. Pump gallonage cannot be checked with a pressure gauge.

The pressure gauge may be connected into the hydraulic system between the pump and the

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