



Valve Clearance

■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.

- Remove the cylinder head cover and the glow plugs.
- Align the "ITC" mark (1) on the flywheel and alignment mark (2) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
- Check the following valve clearance marked with "*" using a feeler gauge.

[When No. 1 piston comes to the compression top dead center]

Cylinder No.	No. 1	No. 2	No. 3
Intake valve	*		*
Exhaust valve	*	*	

- If the clearance is not within the factory specifications, adjust with the adjusting screw.
- Then turn the flywheel 6.28 rad (360°), and align the "ITC" mark (1) on the flywheel and alignment mark (2) on the rear end plate so that the No. 1 piston comes to the overlap position.
- Check the following valve clearance marked with "*" using a feeler gauge.

[When No. 1 piston comes to the overlap position]

Cylinder No.	No. 1	No. 2	No. 3
Intake valve		*	
Exhaust valve			*

- If the clearance is not within the factory specifications, adjust with the adjusting screw.

Intake and exhaust valve clearance (Cold)	Factory spec.	0.145 to 0.155 mm 0.00571 to 0.00728 in.
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■ NOTE

- The sequence of cylinder numbers is given as No. 1, No. 2 and No. 3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

- (1) "ITC" Mark
(2) Alignment Mark

A : Gear Case Side

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