



Bearing Case Cover and Crankshaft

■ NOTE

- Before disassembling, check the side clearance of crankshaft. Also check it during reassembly. (See page S-64)

1. Remove the bearing case cover mounting screws.
2. Screw two removed screws into the screw hole of bearing case cover to remove it.
3. Stretch the washer and remove the bearing case screw 2.
4. Pull out the crankshaft.

(When reassembling)

■ IMPORTANT

- Install the bearing case gasket (4), noting its direction as shown in the figure.
- Install the crankshaft sub assembly, aligning the screw hole of main bearing case 2 (2) with the screw hole of cylinder block (1).
- Apply engine oil to the seat and thread of bearing case screw 2. After tightening it, bend the washer firmly.
- Install the bearing case cover (3) to position the casting mark "上" on it upward.
- Tighten the bearing case cover mounting screws with even force on the diagonal line.

Tightening torque	Bearing case 2 screw	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
	Bearing case cover mounting screw	9.81 to 11.26 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs

- (1) Cylinder Block
- (2) Main Bearing Case 2
- (3) Bearing Case Cover
- (4) Bearing Case Gasket

[A] Discrimination Mark
(Face toward cylinder block cover side)

Kubota V2003t Manual

Liyong Dong



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