

Clutch and Cooling Blower

1. Pull out the clutch lock nut (2) that has been slack.
2. Set the pressure plate lock nut (1) in the clutch. (See page 5-46.)
3. Remove the cooling blower lock nut and remove the cooling blower (3).

4. Remove the clutch lock nut (2) and remove the clutch.

(When reassembling)

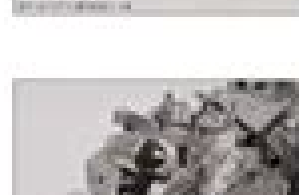
- When installing one-way clutch, install engine oil in the sliding parts.
- Install the one-way clutch (4) in the right direction by referring to the arrow. ("Out side" punch mark needs to face the clutch) as shown in the figure.
- Replace the clutch lock nut (2) with a new one.
- After installing the clutch lock nut (2), make it firmly. Make sure it there is no crack in the clutch lock nut (2).

Ignition torque	Cooling blower lock nut	16.0 to 16.5 N·m (16.0 to 16.5 lbf·ft) 15.7 to 16.0 N·m
	Clutch lock nut	60.0 to 65.0 N·m (6.0 to 6.5 lbf·ft) 58.4 to 63.4 N·m

- (1) Crankshaft Lock Nut
- (2) Clutch Lock Nut
- (3) Cooling Blower
- (4) One-Way Clutch

(5) Punch Mark

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Ignition Coil and Flywheel

1. Remove the ignition coil (1).
2. Remove the flywheel (2).

(When reassembling)

- Be sure to install the woodruff key (3).
- Adjust the air gap (4) between the ignition coil (1) and flywheel.

NOTE

- Adjust the both side of gap (4) at the ignition coil equally.

Ignition torque	Flywheel specification	5.0 N·m (0.5 lbf·ft) 5.0 to 5.5 N·m
Ignition torque	Ignition coil mounting screw	1.0 to 1.5 N·m (0.1 to 0.15 lbf·ft) 0.9 to 1.4 N·m

- (1) Ignition Coil
- (2) Flywheel
- (3) Woodruff Key

(4) Air Gap

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Charge Coil

1. Remove the wiring cover (2).
2. Remove the charge coil (1).

(When reassembling)

- Make sure to install the wire to the connector position.

Ignition torque	Wiring cover mounting screw	0.5 to 0.6 N·m (0.05 to 0.06 lbf·ft) 0.4 to 0.5 N·m
	Charge coil mounting screw	0.5 to 0.6 N·m (0.05 to 0.06 lbf·ft) 0.4 to 0.5 N·m

- (1) Charge Coil

(2) Wiring Cover

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Starter Motor

1. Remove the starter motor (1) with starter motor stay (2).

(When reassembling)

Ignition torque	Starter motor mounting screw (3)	11.0 to 12.5 N·m (1.1 to 1.25 lbf·ft) 10.0 to 11.5 N·m
	Starter motor stay mounting screw (3)	4.0 to 4.5 N·m (0.4 to 0.45 lbf·ft) 3.7 to 4.2 N·m

- (1) Starter Motor

(2) Starter Motor Stay

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Kubota Series 3 Service Manual

Shasha Hu



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Table of Contents Kubota Series 3 Service Manual

1. Understanding the eBook Kubota Series 3 Service Manual
 - The Rise of Digital Reading Kubota Series 3 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Series 3 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Series 3 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Series 3 Service Manual

-
- Personalized Recommendations
 - Kubota Series 3 Service Manual User Reviews and Ratings
 - Kubota Series 3 Service Manual and Bestseller Lists
5. Accessing Kubota Series 3 Service Manual Free and Paid eBooks
 - Kubota Series 3 Service Manual Public Domain eBooks
 - Kubota Series 3 Service Manual eBook Subscription Services
 - Kubota Series 3 Service Manual Budget-Friendly Options
 6. Navigating Kubota Series 3 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Series 3 Service Manual Compatibility with Devices
 - Kubota Series 3 Service Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Series 3 Service Manual
 - Highlighting and Note-Taking Kubota Series 3 Service Manual
 - Interactive Elements Kubota Series 3 Service Manual
 8. Staying Engaged with Kubota Series 3 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Series 3 Service Manual
 9. Balancing eBooks and Physical Books Kubota Series 3 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Series 3 Service Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Kubota Series 3 Service Manual
 - Setting Reading Goals Kubota Series 3 Service Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Kubota Series 3 Service Manual

-
- Fact-Checking eBook Content of Kubota Series 3 Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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