

1.5 TORQUE SPECIFICATIONS

Screws, bolts and nuts must be tightened to the specified torque using a torque wrench. Several screws, bolts and nuts such as those used on the cylinder head must be tightened in the proper sequence and at the proper torque.

1.5.1 Torque Specifications For Special Use Screws, Bolts and Nuts

In removing and applying the screws, bolts and nuts marked with "*", a pneumatic wrench or similar tool, if employed, must be used with care. Failure to do so may result in stripped or seized screws, bolts and nuts.

When replacing "*" marked screws, bolt and nuts, apply engine oil to their threads and seats before reassembly.

The letter "M" in size and pitch means that the screw, bolt or nut dimension is metric. The size is the nominal outside diameter in mm of the threads. The pitch is the nominal distance in mm between two threads.

Item	Size x Pitch	N.m	kgf.m	ft-lbs
Cylinder Head Cover Bolt	M6 x 1.0	6.9 to 11.3	0.7 to 1.15	5.1 to 8.32
*Cylinder Head Bolt	M11 x 1.25	93.1 to 98.0	9.5 to 10.0	68.7 to 72.3
*Main Bearing Case Bolt 1	M9 x 1.25	46.1 to 50.9	4.7 to 5.2	34.0 to 37.6
*Main Bearing Case Bolt 2	M10 x 1.25	68.6 to 73.5	7.0 to 7.5	50.6 to 54.2
*Flywheel Bolt	M12 x 1.25	98.09 to 107.8	10.0 to 11.0	72.3 to 79.5
*Connecting Rod Bolt	M8 x 1.0	44.1 to 49.0	4.5 to 5.0	32.5 to 36.2
*Rocker Arm Bracket Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
*Idle Gear Shaft Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
Crank Pulley Mounting Nut	-	137.3 to 156.9	14.0 to 16.0	101.3 to 115.7
*Bearing Case Cover Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
Glow Plug	M10 x 1.25	19.6 to 24.5	2.0 to 2.5	14.5 to 18.1
Nozzle Holder Clamp Bolt	-	25.5 to 29.4	2.6 to 3.0	18.8 to 21.7
Oil Switch Taper Bolt	PT1/8	14.7 to 19.6	1.5 to 2.0	10.8 to 14.5
Injection Pipe Retaining Nut	M12 x 1.5	14.7 to 24.5	1.5 to 2.5	10.8 to 18.1
Overflow Pipe Assembly Retaining Bolt	-	9.8 to 11.3	1.0 to 1.15	7.2 to 8.3
Camshaft Retaining Bolt	M8 x 1.25	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
Hi-idling Body	-	44.1 to 49.0	4.5 to 5.0	32.6 to 36.3

1.5.2 Torque Specifications For General Use Screws, Bolts and Nuts

	Standard Screw and Bolt Grade 4			Special Screw and Bolt Grade 7		
	N.m	kgf.m	ft-lbs	N.m	kgf.m	ft-lbs
M6	7.9 to 9.3	0.80 to 0.95	5.8 to 6.9	9.8 to 11.3	1.00 to 1.15	7.23 to 8.32
M8	17.7 to 20.6	1.8 to 2.1	13.0 to 15.2	23.5 to 27.5	2.4 to 2.8	17.4 to 20.3
M10	39.2 to 45.1	4.0 to 4.6	28.9 to 33.3	48.1 to 55.9	4.9 to 5.7	35.4 to 41.2
M12	62.8 to 72.6	6.4 to 7.4	46.3 to 53.5	77.5 to 90.2	7.9 to 9.2	57.1 to 66.5

Screw and bolt material grades are shown by numbers punched on the screw and bolt heads. Prior to tightening, be sure to check out the numbers as shown below

Punched Number	Screw And Bolt Material Grade
None or 4	Standard Screw And Bolt S400, S20C
7	Special Screw And Bolt S43C, S48C (Refined)

Kubota Engine Torque Specs

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Kubota Engine Torque Specs: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous engrossing novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the fascinating narratives that have captivated audiences this year. Kubota Engine Torque Specs : Colleen Hoover "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and thrilling novel that will keep you guessing until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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