



DDL-227 MODEL DDL-555 SINGLE NEEDLE LOCKSTITCH INDUSTRIAL SEWING MACHINE

INSTRUCTION BOOK

Use instructions book carefully in order to operate it in the correct and efficient manner.

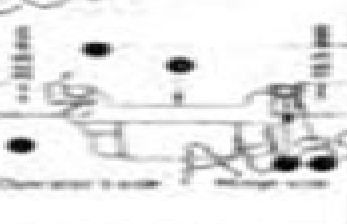
CAUTIONS BEFORE OPERATION

1. Never operate the machine before filling up the oil reservoir with the lubricating oil.
2. Always let the machine run in the reverse direction. (The handwheel must rotate in the counter-clockwise direction when viewed from the pulley side.)
3. Operate the machine at about 4,000 r.p.m. for model DDL-227 and 4,500 r.p.m. for DDL-555 in the first few months after setting up.

CAUTIONS IN OPERATION

1. Never put your fingers under the needle while the machine is "on" or operate the machine.
2. Never put your fingers into the thread take-up lever cover.
3. Never turn on the handwheel before the machine completes one cycle.
4. Never touch the motor when the motor does not stop immediately after the motor switch is turned "off" due to the moment of inertia. When you lift the machine head back or make some adjustment, wait until the motor completely stops.
5. Never bring your fingers or hair close to, or place anything on the handwheel, V-belt, bottom wheel, wheel or motor during operation. It may lead to serious personal injury.
6. If your machine is provided with a left cover, finger guard and eye guard, never operate your machine with any of them removed.

1. INSTALLATION

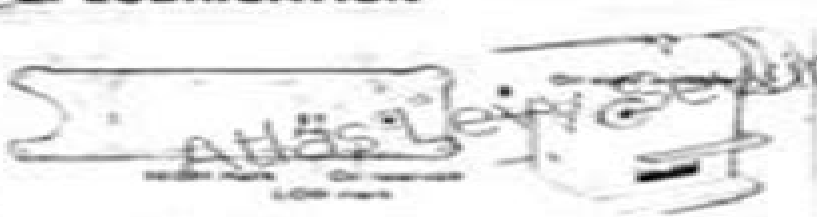


- **Attaching the oil reservoir**
Insert the oil reservoir into the hole in the machine head. It is supported by four pins of the opening in the head. Push them in from the inside of the reservoir. Then, turn the reservoir clockwise to lock it. The reservoir will be attached to the machine head. To detach the reservoir, turn it counter-clockwise to a premarked angle on the top and change with the pins. Push the pins out from the outside.

2. LUBRICATION



3. LUBRICATION



- **Before operating the machine**
1. Fill the oil reservoir up to the "FULL" mark indicated on it.
- 2. Add the oil when the oil level comes down the "LOW" mark.
- 3. As long as the oil reservoir is properly filled up with the lubricating oil, you will see the oil splashing on the inner surface of the oil sight window while the machine is running. When the oil sight window is empty, add the lubricating oil to the sight window. To check the oil level, turn the machine head to the "STOP" position.

- **Lubrication of the components in the face plate**
The amount of oil fed to the thread take-up lever and the needle bar crank mechanism by turning the oiling pump will adjust the oil supply. You want to reduce or increase the oil supply to the needle bar crank to increase the supply of oil.
- **Lubrication of the hook components**
The amount of oil fed to the hook components is adjusted by turning the oiling pump. To the hook driving shaft bearing, turn clockwise 1/4 turn to increase or counter-clockwise 1/4 turn to decrease the supply of oil.

CAUTION: Do not lubricate the machine with any other oil than the one specified in the instructions book.

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O García



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