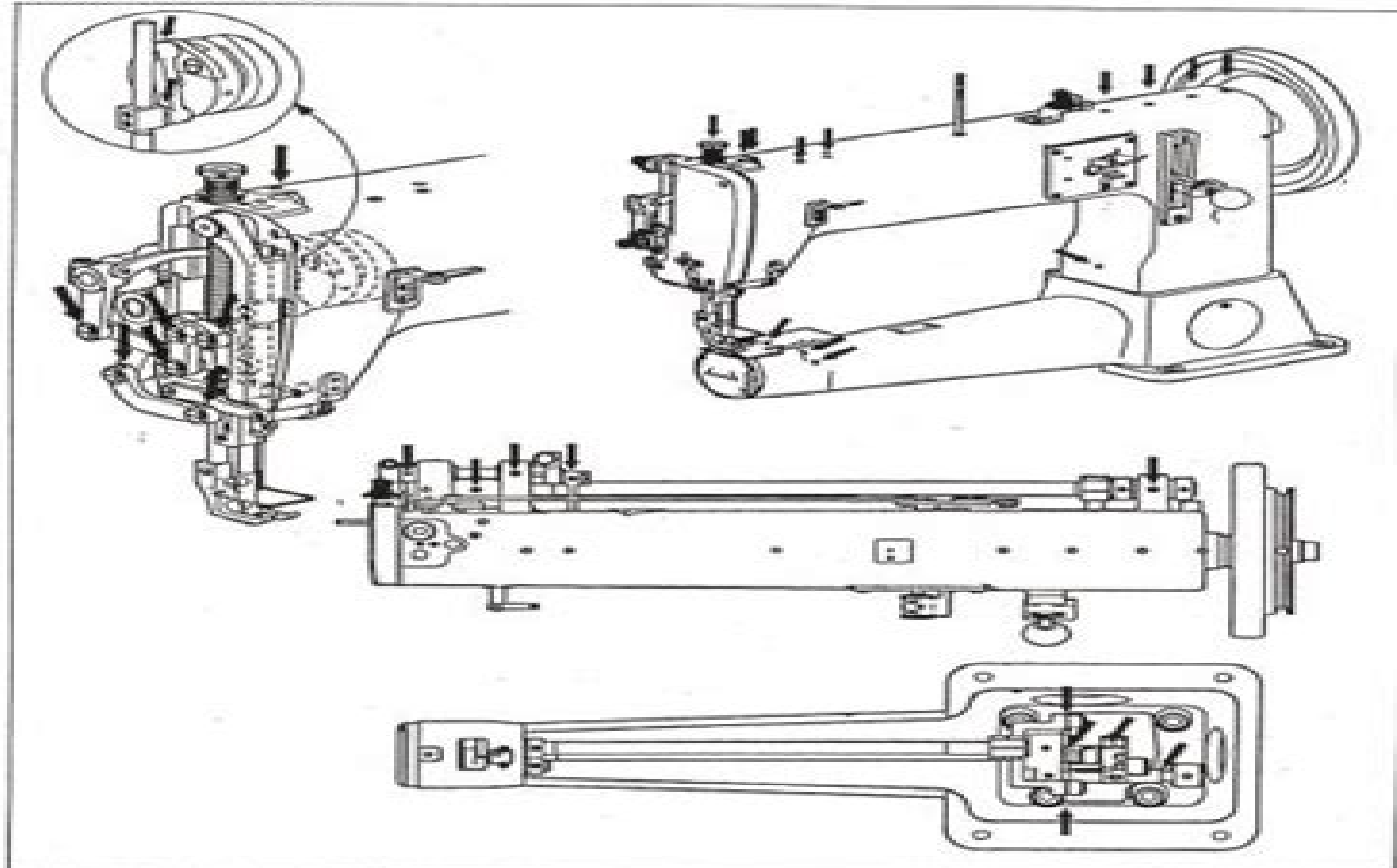


## B. LUBRICATION



We recommend oiling every 8-10 hrs use, just a drop or two in each hole. Oil the groove the shuttle rides in everytime you change the bobbin & take the end cover off once a month. Make sure you re-align the tension release slide into the pin.

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**Ying Liu**



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