

SERVICE MANUAL

shafts (8) and (10) on axle housing, then install thrust washers (5) and (7). Lubricate sleeves and install bushings (9) and (11) with new "O" rings. Reinstall axle assembly to front support (14). Install support caps (1 and 13), making certain the hub holes in bushings are aligned with holes in caps. Tighten support cap nuts to a torque of 400-480 ft.-lbs. (542-650 N·m). Install bushing lock (12) and grease fitting (4). Convert steering cylinder hoses and drive shaft. Tighten drive shaft bolts to a torque of 35-42 ft.-lbs. (48-57 N·m). Install drive shaft shield. Install front wheels and remove jacks. Tighten front wheel to hub nuts to 400-480 ft.-lbs. (542-650 N·m) torque.

WHEEL HUB AND PLANETARY

Models 2094 and 2294 So Equipped

10. REMOVAL AND OVERHAUL. To remove the wheel hub and planetary support axle housing and remove wheel and tire assembly. Rotate wheel hub until drive plug (6—Fig. 9) is at bottom, remove plug and drain oil. Unbolt and remove cover and carrier assembly (7). Drive out ball pin (8) and remove planetary pin (6) with "O" rings (5).

Remove planetary gears (4) with thrust washers (1), spacers (2) and bearing rollers (3). Remove washer (13) from carrier and run gear (12) from axle.

Using a spacer wrench, remove locknut (10), thrust washer (14) and shim (15). Measure total thickness of shim pack (16) and retain for reassembly. Attach a hook to bush (21). Pull bush outward about one inch (25.4 mm), then push bush back into place. Remove retaining ring (18) from the ring gear, then remove ring gear assembly. Carefully remove the wheel hub.

Remove cone of bearing (22), from stub shaft (17—Fig. 10) and cone of bearing (28—Fig. 9) from gear hub (17). Remove dust seal (24) and oil seal (23). If necessary, remove bearing cup from hub. Remove retaining ring (20) and lift gear hub (17) from ring gear (18).

Clean and inspect all parts and remove any showing excessive wear or other damage.

When reassembling, heat bearing cones to a temperature of 200° F (120° C) for aid in installation. Install bush (21) without oil seal (23) and dust seal (24). Install ring gear and gear hub assembly, retaining ring (18), original shim pack (16), thrust washer (14) and locknut (10). Tighten locknut to a torque of 400-480 ft.-lbs. (542-650 N·m). Using a special fixture and torque wrench as shown in Fig. 11, check the torque needed to

rotate the hub. A torque of 25 in.-lbs. (4 N·m) will give the correct wheel bearing preload. Add or remove shims (15—Fig. 9) to obtain correct bearing preload. Shims are available in thicknesses of 0.004, 0.002 and 0.000 inch (0.1, 0.2 and 0.5 mm).

When correct bearing preload has been obtained, remove bush and install new oil seal (23) and dust seal (24). Reinstall hub assembly and tighten locknut (10) to a torque of 400-480 ft.-lbs. (542-650 N·m). Install run gear (12) on axle shaft. Install thrust washer (11) to carrier (7), then install planetary gears (4) with bearing rollers (3), spacers (2) and thrust washers (1). Install new "O" rings (5) on planetary pins (6). Insert planetary pins and secure with ball pin (8). Use new gasket (10) and install cover and carrier assembly making certain that drain hole is aligned with cutout in wheel hub. Tighten retaining cap screws to a torque of 55-90 ft.-lbs. (69-122 N·m). Rotate hub until the filler (drain) hole is horizontal in center of hub. Fill hub with lubricant to filler plug opening. Capacity is 4.5 U.S. quarts (4.25 L). Use GL-5 90-140 EP gear oil. Install filler plug.

Install wheel and tire assembly and lower tractor to ground. If necessary, repeat operation for opposite side.

STUB AXLE AND AXLE SHAFT

Models 2094 and 2294 So Equipped

11. REMOVE AND REINSTALL. To remove the stub axle (17—Fig. 10) and axle shaft (1), first remove wheel hub as outlined in paragraph 10. Then, remove the 12 stud nuts and lift off breather shield (19) and deflector (18). Remove the two dust plugs and install jack screws to separate stub axle from pivot housing (11). Remove stub axle, then remove dust seal (12), oil seal (13) and if necessary, bushing (14).



Fig. 11—Use special fixture and torque wrench to check wheel bearing preload. Refer to text.

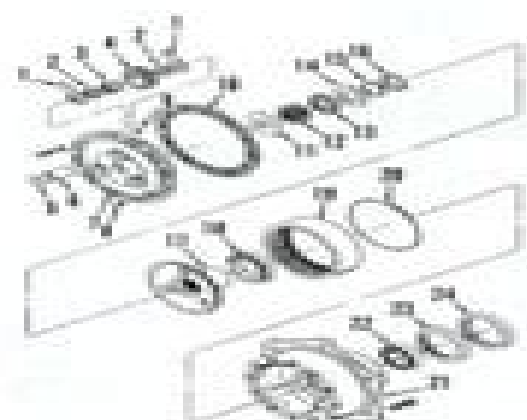


Fig. 9—Exploded view of wheel hub and planetary support axle housing. Refer to text for part numbers and assembly instructions.

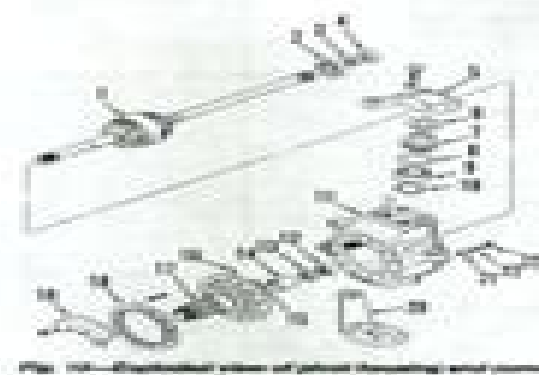


Fig. 10—Exploded view of stub axle and axle shaft. Refer to text for part numbers and assembly instructions.

Fig. 11—Use special fixture and torque wrench to check wheel bearing preload. Refer to text.

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1. Understanding the eBook Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - The Rise of Digital Reading Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ih Case International 2390 2394 Tractor Workshop Repair Service Shop

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- Personalized Recommendations
 - Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual User Reviews and Ratings
 - Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual and Bestseller Lists
5. Accessing Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual Free and Paid eBooks
 - Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual Public Domain eBooks
 - Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual eBook Subscription Services
 - Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual Budget-Friendly Options
 6. Navigating Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual Compatibility with Devices
 - Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Highlighting and Note-Taking Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Interactive Elements Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 8. Staying Engaged with Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 9. Balancing eBooks and Physical Books Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time

11. Cultivating a Reading Routine Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Setting Reading Goals Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Fact-Checking eBook Content of Ih Case International 2390 2394 Tractor Workshop Repair Service Shop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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