

## Crane System Controls

The following pages, along with Figure 1-58, give detailed instructions of individual controls related to crane operation. It is essential that the operator know the function of each control and its duty in the overall operation of the crane.



### WARNING

Read and understand all "Operating Safety" procedures as well as all other operating instructions in this Operator's Manual before attempting to operate the crane. Operation of the crane by unqualified personnel may result in an accident.

## Engine Throttle Controls

Two throttle controls are located in the operator's cab to provide the operator with flexibility of engine throttle operation. A foot throttle is located on the cab floor and a hand throttle is mounted above the Rated Capacity Under display (refer to Figure 1-58 and Figure 1-59).

Using the hand throttle gives the operator the ability to set and hold a specific engine speed. Turning the throttle control knob clockwise increases engine speed; counterclockwise reduces it. The throttle select switch must be in the "Hand" position to use the hand throttle control knob. The throttle indicator light will illuminate when the throttle select switch is in the "Hand" position. Once the hand throttle is set to a desired engine speed it will remain in that position until manually moved to a new setting. To operate the foot throttle, move the throttle select switch to the "Foot" position and press down to increase engine speed; release to decrease engine speed.

## Swing System

Rotation of the upper over the carrier is controlled by the swing system. Use the following controls to operate the swing function of the crane.

### Swing Brake Pedal

The swing brake pedal is used to stop rotation of the upper over the carrier. To apply the swing brake, push down on the swing brake foot pedal. To release the swing brake, release the swing brake foot pedal.



Figure 1-58  
Keep Clear of Peak Points

### Swing Control Lever

The control lever, on the left side of the operator's seat, is used to operate the swing function of the upper. Move the control lever to the appropriate position to swing the upper.

#### To Swing the Upper

1. Compare the boom configuration and length to the capacity chart in the Crane Rating Manual. Position the boom safely within the limits specified on the capacity chart.
2. Fully apply the swing brake pedal and release the swing park brake and/or swing lock(s).
3. Release the swing brake pedal as you begin to engage the swing control lever.



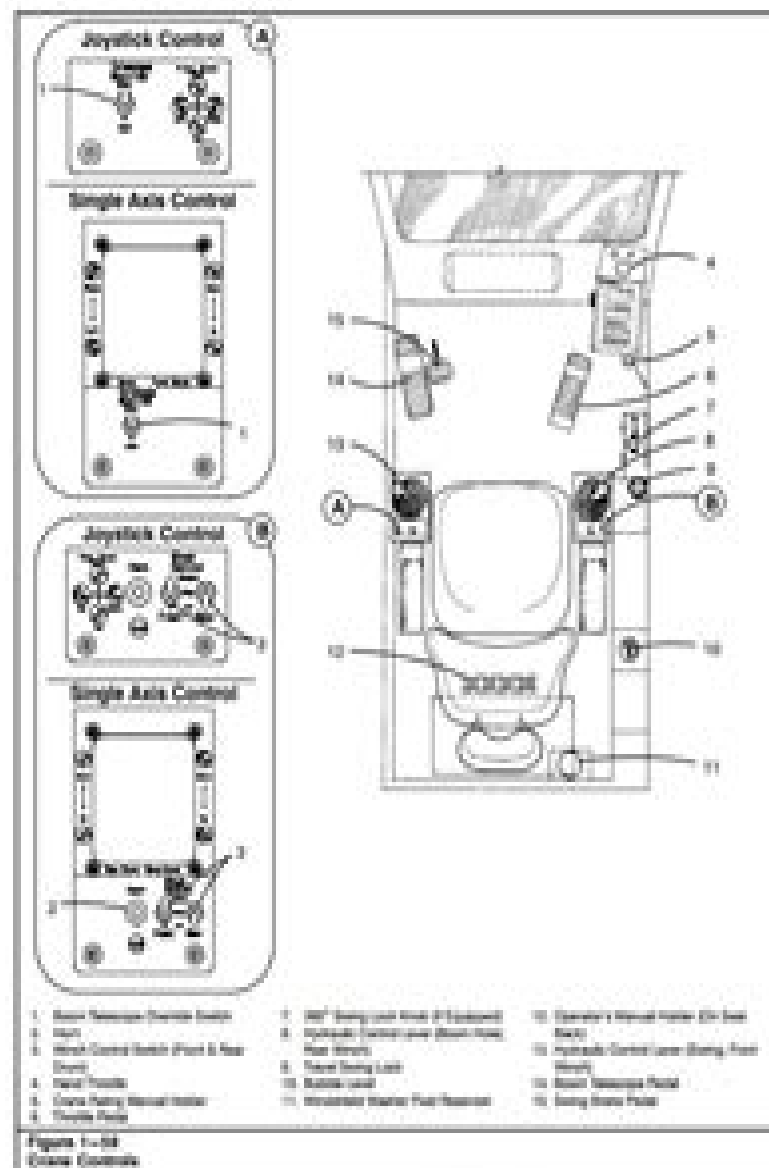
### DANGER

Swing slowly and cautiously. Watch for overhauled forces. Out swing of a load increases the load radius and thus decreases capacity. Load out swing may result in tipping or damaging the crane.

All personnel and equipment must be out of the path of the rotating upper. Failure to do so could result in serious personal injury or equipment damage.

#### To Stop Upper Swing

1. Ease swing control lever into the neutral position.
2. Apply the swing brake to bring the upper to a complete stop.
3. Engage the swing park brake as required.
4. Check engagement of the swing park brake by trying to swing left, then right. The upper should not swing.



- |   |   |   |
|---|---|---|
| 1. Boom Telescope/Throttle Knob             | 7. 360° Swing Control Knob (if equipped)          | 13. Operator's Manual Holder (on Seat Back)   |
| 2. Horn                                     | 8. Hydraulic Extension/Retract Boom Main Throttle | 14. Hydraulic Control Lever Swing, Foot Mount |
| 3. Watch Control Switch (Foot & Hand Drive) | 9. Hand Swing Lock                                | 15. Boom Telescope Pedal                      |
| 4. Hand Throttle                            | 10. Swing Lock                                    | 16. Swing Brake Pedal                         |
| 5. Crane Rating Manual Holder               | 11. Retractable Marker Post/Retainer              |   |
| 6. Throttle Knob                            |   |   |

Figure 1-59  
Crane Controls

# Htc G2 Service Manual

**RJ Shavelson**



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