

VALVE CLEARANCE

INSPECTION

Inspect the valve clearance while the engine is cold (below 35°C/93°F).

Remove the cylinder head cover (page 8-7).
Remove the crankshaft hole cap and O-ring.

Turn the crankshaft clockwise to align the punch mark on the primary drive gear with the index mark on the right crankcase cover.

Check the index line on the cam sprocket aligns with the cylinder head upper surface.

Make sure the piston is at TDC (Top Dead Center) on the compression stroke. This position can be obtained by confirming that there is slack in the rocker arm.

If there is no slack, it is because the piston is moving through the exhaust stroke to TDC. Rotate the crankshaft clockwise one full turn, and match up the punch mark on the primary drive gear with the index mark on the right crankcase cover again.

INTAKE SIDE:

Insert the feeler gauge between the valve lifter and cam lobe.

Check the valve clearance for the intake valves using a feeler gauge.

VALVE CLEARANCE:
0.12 ± 0.03 mm (0.005 ± 0.001 in)

If the clearance is out of specification, adjust the valve clearance (page 8-15).

Record the clearance for each valve for reference in shim selection if adjustment is required.



Honda Crf 250 2012 Manual

JS Bruner



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