

# Lexus ES 350 Workshop Manual

2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL

## ENGINE FRONT OIL SEAL

### COMPONENTS



2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL



- (b) Using a screwdriver, pry out the oil seal.  
**NOTICE:**  
After the removal, check the crankshaft for damage. If it is damaged, smooth the surface with 400-grit sandpaper.

- (c) Screwdriver tip before use.



### INSTALLATION

#### INSTALL TIMING CHAIN CASE OIL SEAL

- (a) Apply MP grease to a new oil seal lip.  
(b) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain cover edge.  
SST (9K216-60011) (9K216-60011)  
Oil seal lip in depth:  
8 to 1 mm (0.3 to 0.039 in.)

#### NOTICE:

- Keep the lip free of foreign matter.
- Do not tap the oil seal at an angle.

#### 2. INSTALL CRANKSHAFT PULLEY

- (a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

- (b) Using SST, install the pulley bolt.  
SST (9K213-79011) (9K213-79020), (9K330-60001)  
Torque: 200 N·m (2,000 kgf·cm, 154 ft·lb)

#### 3. INSTALL V-RIBBED BELT (See page 2M-7)

#### 4. INSTALL V-BANK COVER SUB-ASSEMBLY (See page 2M-40)

#### 5. INSTALL ENGINE ROOM SIDE COVER LH (See page 2M-55)

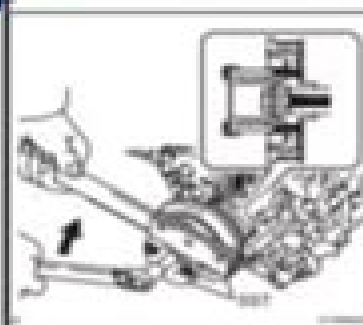
#### 6. INSTALL ENGINE ROOM SIDE COVER RH (See page 2M-55)

#### 7. INSTALL COOL AIR INTAKE DUCT SEAL (See page 2M-55)

#### 8. INSTALL FRONT FENDER APRON SEAL RH

#### 9. INSTALL FRONT WHEEL RH

- Torque: 155 N·m (1,550 kgf·cm, 75 ft·lb)



# Es 350 Service Manual

**CH Cherryholmes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the CH Cherryholmes text.

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Operator, Organizational, DS and GS Maintenance Manual for Test Set, Guided Missile System, AN/TSM-84 and Electrical Equipment Shelter, S-250/G (modified) ,1974      Direct Support and General Support Maintenance Manual ,1988

Direct Support and General Support Maintenance Manual for Truck, Cargo, 8 Ton, 4 X 4, M520 W/winch (NSN 2320-00-873-5422) ... Truck, Tanker, Fuel Servicing: 2500 Gallon, 4 X 4, M559 W/o Winch (NSN 2320-00-445-7250). ,1979

**Operator's, Unit, Intermediate Direct Support, and Intermediate General Maintenance Manual Including Repair Parts and Special Tools List ,1987**      **Operator's, Organizational, Direct Support and General Support Maintenance Manual for FM/AM Modulation Meter ME-505/U, (NSN 6625-00-480-8706). ,1990**      **Radio**

**Equipments RC-148, RC-148-B, RC-148-C Service Manual ,1944**      U.S. Armed Forces Recipe Service , Over 1 700 total pages The Armed Forces Recipe Service is a compendium of high volume food service recipes written and updated regularly by the United States Department of Defense Natick Laboratories and used by military cooks and by institutional and catering operations It originated in 1969 as a consolidation of the cooking manuals of the four main services and is based on previous military publications dating back to the first standardization efforts in the US Army in 1896 Recipes are based primarily on American cookery with the addition of specialized items such as vegetarian kosher and halal recipes to meet more specialized needs of those being served The Service database is now distributed by the Joint Culinary Center of Excellence a division of the US Army Quartermaster School based in Fort Lee Virginia Each recipe card has a standardized format each recipe is calibrated to feed 100 people with a basic nutritional analysis across the top of the card      **Small AC Generator Service Manual ,1986**      **List and Index of Department of the Army Publications** United States.

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