

ENGINE INSTALLATION

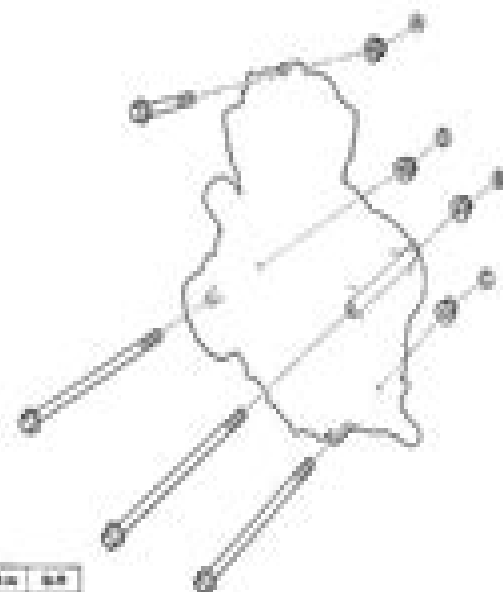
Reinstall the engine in the reverse order of engine removal.

Pay attention to the following points:

NOTE:

* The engine mounting nuts are self-locking.

* Once the nut has been removed, it is no longer of any use. Be sure to use new nuts, and then tighten them to the specified torque.



Item	Size	kgf-m	N-m
1	M8	1.0	10.0
2	M8	1.0	10.0
3	M8	1.0	10.0
4	M8	1.0	10.0

- Apply THREAD LOCK SUPER "1300" to the engine mounting bracket bolts and tighten them to the specified torque.

Engine mounting bracket bolts: 20 N-m
(2.0 kgf-m, 15.0 ft-lb)



- Apply THREAD LOCK SUPER "1300" to the propeller shaft flange coupling bolts and tighten them to the specified torque.

9000-02000: THREAD LOCK SUPER "1300"

- Front propeller shaft flange coupling bolts: 40 N-m (4.0 kgf-m, 30.0 ft-lb)
- Rear propeller shaft flange coupling bolts: 30 N-m (3.0 kgf-m, 21.9 ft-lb)



- Install the new gasket.



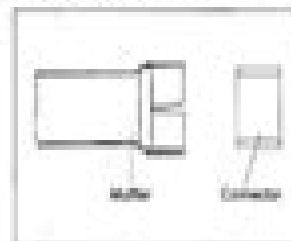
- Apply THREAD LOCK "1342" to the muffler mounting bolt (5).

9000-02000: THREAD LOCK "1342"

- Install the exhaust pipe bolt and nut temporarily.



- When installing the muffler, pay attention to the direction of the connector.



- Install the muffler.
- Tighten the exhaust pipe nuts and muffler mounting bolts to the specified torque.

Exhaust pipe nut: 20 N-m (2.0 kgf-m, 15.0 ft-lb)
Muffler connecting bolt: 20 N-m (2.0 kgf-m, 15.0 ft-lb)
Muffler mounting bolt: 20 N-m (2.0 kgf-m, 15.0 ft-lb)



Manual 2006 Eiger 4

Karin Cadwell



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