

HUSQVARNA

Model	Bore mm (in.)	Stroke mm (in.)	Displacement cc (cu. in.)	Drive Type
61, 61 CB, 61 Rancher, 162 SE, 162 SG	48.0 (1.89)	34.0 (1.34)	61.5 (3.75)	Direct
66, 266, 266 CB, 266 SG, 266 NP, 266, 266 XP	50.0 (1.97)	34.0 (1.34)	66.7 (4.1)	Direct
272 XP, 272 XPG	52 (2.05)	34.0 (1.34)	72 (4.4)	Direct

MAINTENANCE

SPARK PLUG. Recommended spark plug is Bosch WSTF or Champion RCJ7Y. Electrode gap should be 0.5 mm (0.020 in.).

CARBURETOR. A Tillotson Model HS diaphragm carburetor is used on all models except Model 61, which may be equipped with a Tillotson HS or a Walbro WS carburetor. Refer to Tillotson or Walbro section of CARBURETOR SERVICE section for carburetor overhaul and exploded views.

On 266XP and 272XP models, initial adjustment of low- and high-speed mixture needles is one turn open. On all other models, initial adjustment of low-speed mixture needle is one turn open and high-speed mixture needle is 3/4 turn open. On all models, make final adjustment with engine warm and running.

Turn low-speed mixture needle (L-Fig. H40) clockwise to obtain highest idle speed, then turn screw 1/4 turn counterclockwise. Engine should accelerate cleanly without hesitation. If engine stumbles or seems sluggish when

accelerating, adjust idle mixture screw until engine accelerates without hesitation.

Adjust high-speed mixture needle (H) to obtain optimum performance under cutting load. Make certain engine no-load speed (bar and chain installed) does not exceed 12,000 rpm on Models 61, 66 and 162, or 12,500 rpm on Models 266, 268 and 272.

Do not operate saw with high-speed mixture too lean because engine damage may result from lack of lubrication and overheating.

Adjust idle speed stop screw (T) so engine idles just below clutch engagement speed.

IGNITION. All models are equipped with an electronic breakerless ignition system. Ignition timing is not adjustable and no periodic maintenance is required. Air gap between ignition coil and flywheel should be 0.30 mm (0.012 in.).

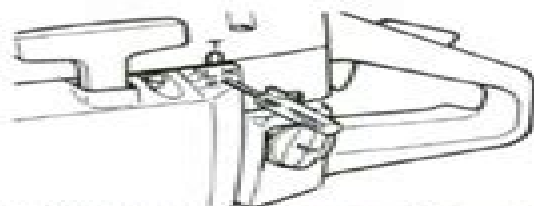


Fig. H40—View showing location of carburetor adjusting points typical of all models. Idle speed screw is at (T), idle mixture screw is at (L) and high speed mixture screw is at (H).

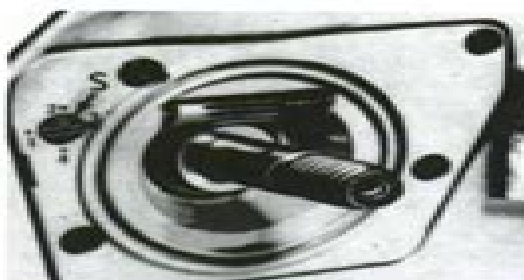


Fig. H41—View showing location of oil pump adjusting screw (S). Adjusting screw shown is set at position 2.

LUBRICATION. The engine is lubricated by mixing oil with the fuel. Recommended fuel:oil ratio is 50:1 when using Husqvarna Two-Stroke Oil. If Husqvarna Two-Stroke Oil is not available, use good quality oil designed for use in air-cooled two-stroke engines mixed at 25:1 ratio.

All models are equipped with an adjustable automatic chain oil pump. Adjustment is possible after clutch removal. Turn adjusting screw (S-Fig. H41) for desired oil output; position number "1" is minimum output, position number "4" is maximum output.

REPAIRS

CRANKCASE PRESSURE TEST.

An improperly sealed crankcase can cause the engine to be hard to start, run rough, have low power and overheat. Refer to ENGINE SERVICE section of this manual for crankcase pressure test procedure. If crankcase leakage is indicated, pressurize crankcase and use a soap and water solution to check gaskets, seals, pulse line and castings for leakage.

TIGHTENING TORQUE. Refer to the following table when tightening fasteners.

Carburetor—	
61, 66, 162	4-6 N·m (35-53 in.-lbs.)
266, 268, 272	2-3 N·m (18-26 in.-lbs.)
Crankcase screws	7-9 N·m (62-79 in.-lbs.)
Cylinder screws	8-10 N·m (71-88 in.-lbs.)
Clutch hub	30-40 N·m (22-29 ft.-lbs.)
Flywheel nut	30-40 N·m (22-29 ft.-lbs.)

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