


CODE LIST OF M COMMANDS ○:STANDARD ☆:OPTION

M CODE	FUNCTION	ZL-15S		ZL-15SH		ZL-15SHC	
		MAIN	SUB	MAIN	SUB	MAIN	SUB
M00	PROGRAM STOP	○	○	○	○	○	○
M01	OPTIONAL STOP	○	○	○	○	○	○
M02	END OF PROGRAM	○	○	○	○	○	○
M03	NORMAL SPINDLE POSITION	○	○	○	○	○	○
M04	REVERSE SPINDLE POSITION	○	○	○	○	○	○
M05	SPINDLE STOP	○	○	○	○	○	○
M06	COOLANT PUMP ON	○	○	○	○	○	○
M08	COOLANT PUMP OFF	○	○	○	○	○	○
M10	ORICE CLAMP	○	○	○	○	○	○
M11	ORICE UNCLAMP	○	○	○	○	○	○
M13	NORMAL KILLING POSITION			○		○	
M14	REVERSE KILLING POSITION			○		○	
M17	NORMAL TARGET POSITION	○	○	○	○	○	○
M18	REVERSE TARGET POSITION	○	○	○	○	○	○
M19	SPINDLE ORIENTATION	☆	☆	○	☆	☆	☆
M20	SPINDLE ORIENTATION CANCEL	○	○	○	○	○	○
M23	CHANGING IN	○	○	○	○	○	○
M24	CHANGING OFF	○	○	○	○	○	○
M26	ID-POSITION CHECK ON	○	○	○	○	○	○
M28	ID-POSITION CHECK OFF	○	○	○	○	○	○
M30	RESET & REWIND	○	○	○	○	○	○
M31	INTERLOCK ID-POS ON	○	○	○	○	○	○
M32	INTERLOCK ID-POS OFF	○	○	○	○	○	○
M35	SYNCHRONOUS OPERATION IN		○		○		○
M36	SYNCHRONOUS OPERATION OFF		○		○		○

						TYPE	ZL-15S, SH, SHC
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Table of Contents Hitachi Seiki M Codes

1. Understanding the eBook Hitachi Seiki M Codes
 - The Rise of Digital Reading Hitachi Seiki M Codes
 - Advantages of eBooks Over Traditional Books
2. Identifying Hitachi Seiki M Codes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hitachi Seiki M Codes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hitachi Seiki M Codes

- Personalized Recommendations
- Hitachi Seiki M Codes User Reviews and Ratings
- Hitachi Seiki M Codes and Bestseller Lists
- 5. Accessing Hitachi Seiki M Codes Free and Paid eBooks
 - Hitachi Seiki M Codes Public Domain eBooks
 - Hitachi Seiki M Codes eBook Subscription Services
 - Hitachi Seiki M Codes Budget-Friendly Options
- 6. Navigating Hitachi Seiki M Codes eBook Formats
 - ePub, PDF, MOBI, and More
 - Hitachi Seiki M Codes Compatibility with Devices
 - Hitachi Seiki M Codes Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hitachi Seiki M Codes
 - Highlighting and Note-Taking Hitachi Seiki M Codes
 - Interactive Elements Hitachi Seiki M Codes
- 8. Staying Engaged with Hitachi Seiki M Codes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hitachi Seiki M Codes
- 9. Balancing eBooks and Physical Books Hitachi Seiki M Codes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hitachi Seiki M Codes
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hitachi Seiki M Codes
 - Setting Reading Goals Hitachi Seiki M Codes
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hitachi Seiki M Codes

- Fact-Checking eBook Content of Hitachi Seiki M Codes
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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