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4 අග්ණිය

සම් :

01. නිවැරදි පිළිතුර තෝරා ගවින් ඉරක් අදින්න.

- 1) පන්සිය හතළිස් දෙන ඉලක්කමෙන් ලියූ විට,
 i. 502 ii. 422 iii. 562 iv. 542
- 2) 6275 හි 6 පිහිටි ස්ථානය වන්නේ,
 i. එකස්ථානය ii. දහයස්ථානය iii. දහයස්ථානය iv. සියස්ථානය
- 3) 11, 15, 19, හිස් කොටුවට එන පිළිතුර වන්නේ,
 i. 32 ii. 36 iii. 23 iv. 25
- 4) $6 \square 5 = 30$ මෙහි හිස් කොටුවට එන සලකුණ වන්නේ,
 i. + ii. - iii. ÷ iv. ×
- 5) අම් ගෙඩි 16කින් කාලක අගය වනුයේ,
 i. 15 ii. 10 iii. 4 iv. 12
- 6) 15 ට තුනක් එකතු කර පහත් අඩුකළ විට පිළිතුර වන්නේ,
 i. 21 ii. 18 iii. 13 iv. 23
- 7) $7000+200+30+8 =$ හතුවට ලියූ විට,
 i. 728 ii. 7288 iii. 7238 iv. 72038
- 8) $9 \textcircled{9} 10$ මෙහි රවුම් කළ ඉලක්කමෙන් පෙන්වන අගය වන්නේ,
 i. 9 ii. 90 iii. 900 iv. 9000
- 9) $27 \div \square = 9$ හිස් කොටුවට එන ඉලක්කම වන්නේ,
 i. 2 ii. 3 iii. 4 iv. 5
- 10) බර මැසීමේ දී භාවිතා වන කුඩාම මිනුම් ඒකකය වන්නේ,
 i. kg ii. cm iii. g iv. m

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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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already mentioned there are three basic components of a surface roughness waviness and lay therefore different factors are affecting the characteristics of surface geometry

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