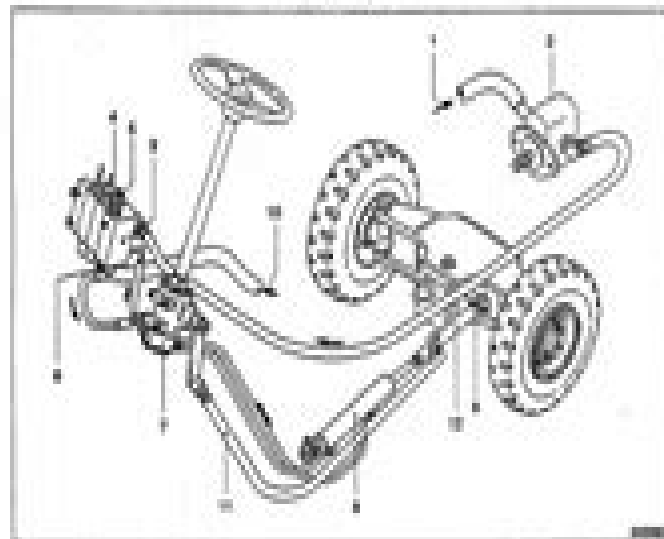


DESCRIPTION



Reference

- | | |
|---------------------------------------|--------------------------------|
| 1 Frame hydraulic tank | 7 Power steering control valve |
| 2 Hydraulic pump | 8 Power cylinder assembly |
| 3 Flow divider valve | 9 Ballcock for rear axle |
| 4 Hydraulic control valve | 10 Tie-rod-to-rod |
| 5 Main relief valve | 11 Drag link assembly |
| 6 Relief valve for flow divider valve | 12 Shock end assembly |

This steering is a hydraulic power steering with a semi-rigid (follow-up, mechanical) linkage which transmits steering to the axles of power wheels.

The flow divider provides a priority flow to the steering system for smooth, responsive control under all operating conditions, even at low engine speeds.

The steering control valve features a reaction chamber which creates steering feel to permit the operator to maintain full feel at all times.

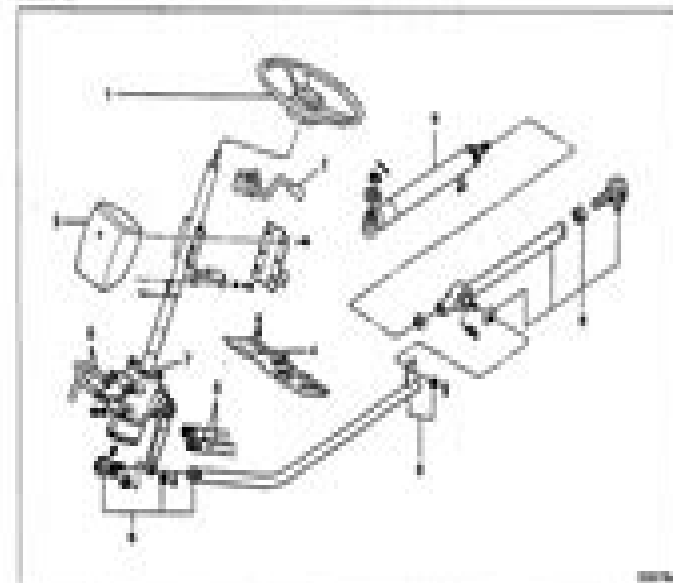
The steering position is regulated by the relief valve built in the flow divider.

For the flow divider and relief valve, refer to **HYDRAULIC SYSTEM**.

REMOVAL AND INSTALLATION

Steering Gear and Power Cylinder

Removal



Reference

- | | |
|--|---|
| 1 Steering wheel (flex) | 7 Steering gear assembly |
| 2 Lower T/M disk | 8 Shock end assembly (Tie rod end assembly, tie, shock end and cross fitting) |
| 3 Coupler box assembly (Shock end rubber) | 9 Power cylinder assembly |
| 4 Power pump | |
| 5 Motor base and pipe (O-rings not connected) | |
| 6 Drag link assembly (Tie rod end assembly, tie rod and drag link) | |



Hydraulic pressure can cause personal injury. Before any steering system hydraulic lines or components are disconnected, make sure all hydraulic pressure is released to the steering system. Move the steer wheels to the left and right and then to the straight forward direction.

Start-Up

Disconnect the horn valve.

Gc25 Caterpillar Forklift Manual

Y Pai



Gc25 Caterpillar Forklift Manual:

Gc25 Caterpillar Forklift Manual Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**Gc25 Caterpillar Forklift Manual**," published by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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