

REAR TRANSMISSION—Continued

Q8. 106 REPLACE REAR TRANSMISSION HOUSING TOP COVER -
RAM CYLINDER HOUSING ASSEMBLY

- Tools used—T-10 WASTE, Ram cylinder bearing lifting system.

Tools used—T-1 (D 99478),
 6. Reconnect lifting link.
 Ram cylinder housing lifting cylinder

1. Remove hydraulic control unit.
2. Remove cylinder housing (with H.P.E.).

- Remove hydraulic control unit.
- Remove ram cylinder and piston.
- Remove ram cylinder rear cover.
- Remove one lift arm and withdraw shaft.
- Remove crank arm and connecting rod.
- Remove oil feed pipe.
- Remove shaft bearings and piston.
- Replace ram cylinder and piston.
- Replace hydraulic control unit.
- Replace shaft bearings and piston.
- Replace shaft, crank arm and connecting rod.
- Replace lift arm.

ASSOCIATED OPERATIONS

Domestic Op. (42" Replace arm cylinder drawing (where H.P.L. is shown) 1/200 1/200

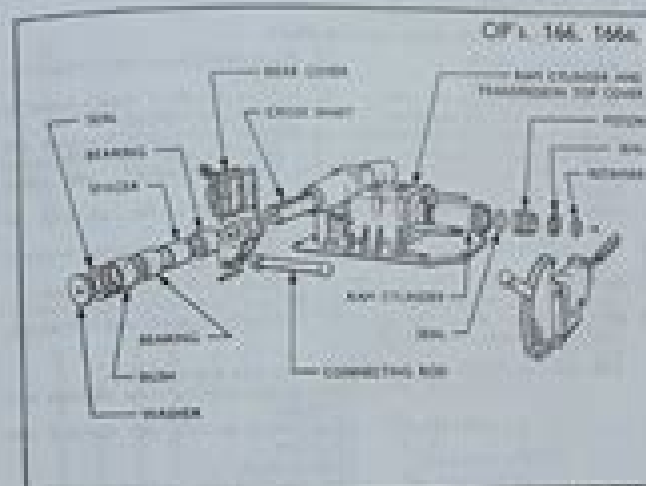
Expos	Op	Mod. 1 (100%)	Replaces hydraulic ram cylinder bearing (where H.P.L. is fitted) (Ops 10 and 1000A)
	Op	Mod. 2 (100%)	Replaces hydraulic ram cylinder bearing (Ops 100 and 1000A)

Exp. 1011-12. Rupture mode: rupture bearing top cover. (02p. 146.)

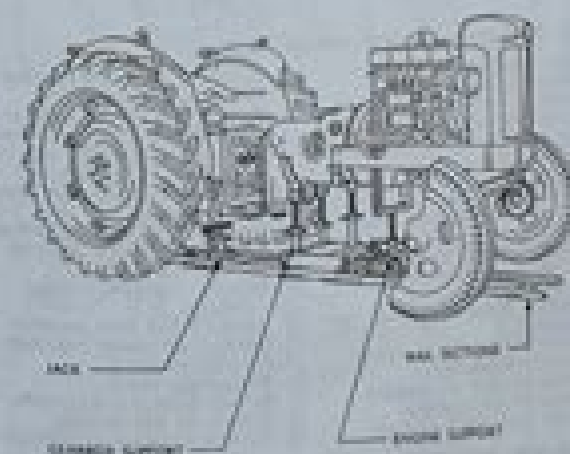
ON THE REMANENT FRONT FROM REAR

- | REAR TRANSMISSION AND RE-AR AXLE | |
|---|--|
| 1. Drain oil from rear transmission. | 21. Remove front and rear crank |
| 2. Remove front axle wedge bolt and | 22. main shaft. |
| 3. clamp. | 23. Replace P.T.O. shaft. |
| 4. Disconnect side and tail lamp levers. | 24. Remove rear end of selector |
| 5. Remove R.H. drive plate. | 25. Replace L.H. floor plate bracket. |
| 6. Disconnect brake cables and remove | 26. Reconnect clutch pedal. |
| 7. brake locking lever guide. | 27. Replace L.H. foot plate. |
| 8. Remove R.H. foot plate bracket. | 28. Replace R.H. foot plate bracket. |
| 9. Remove L.H. foot plate bracket. | 29. Replace brake locking lever guide |
| 10. Disconnect clutch pedal. | 30. and reconnect brake cables. |
| 11. Remove L.H. foot plate bracket. | 31. Remove R.H. foot plate. |
| 12. Remove rear end of selector. | 32. Replace main gearbox selector housing. |
| 13. Withdraw P.T.O. shaft. | 33. Disconnect side and tail lamp levers. |
| 14. Remove main gearbox selector housing. | 34. Remove disconnecting equipment. |
| 15. Disconnect front frame rear trans- | 35. wedge bolt and clamp. |
| mission. | 36. Fill with transmission oil. |
| 16. Tighten up. | |

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Fordson Major Tractor Manual

Robert N. Pripps



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