

Fig. 2—Exploded view of adjustable axle typical of two-wheel drive models.

1. Spindle
2. Washer
3. Thrust bearing
4. Bushings
5. Left axle extension
6. Felt sealing washer
7. Left steering arm
8. Axle center member
9. Track clamp bolt
10. Bushings
11. Washers
12. Axle right extension
13. Right steering arm
14. Right tie rod
15. Locking screws
16. Tie rod tube
17. Left tie rod
18. Tie rod end
19. Power steering cylinder

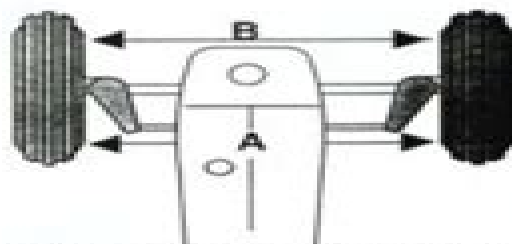


Fig. 3—On two-wheel drive models, front wheels should be toed out 0-13 mm (0-1/2 in.).

of spindle and steering arm for alignment marks (M—Fig. 4) before removing steering arm. Note that it may be necessary to use a thread file to clean the threads of spindle since they are deformed during assembly at the factory in order to lock the spindle nut in place. Remove nut retaining steering arm (7 or 13—Fig. 2), then pull steering arm from splines of spindle. Lower spindle (1) from axle extension (5 or 12). Remove thrust bearing (3) and chamfered washer (2) from spindle. Clean and inspect parts for wear or other damage and renew as necessary.

When reassembling, lubricate bushings (4) and pack thrust bearing (3) with Ford M1C137-A,

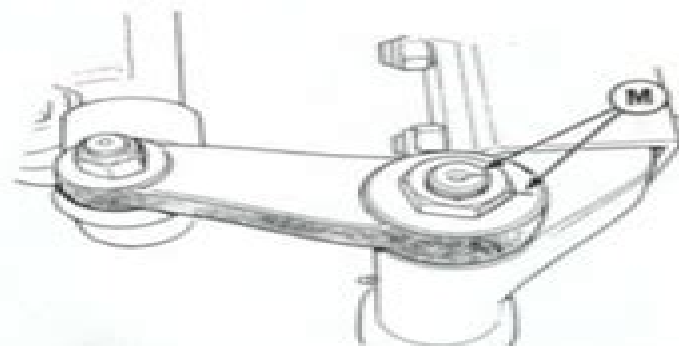


Fig. 4—Marks (M) are provided on the spindles and the steering arms to assist in correct assembly.

M1C75-B or equivalent grease. Install washer (2) with chamfered edge down toward boss of spindle, then install thrust bearing (3) on spindle so that numbered side of bearing is facing upward. Insert spindle through axle extension. Install new felt washer (6), then locate steering arm on top of spindle. Align marks on threaded end of spindle and steering arm as shown (M—Fig. 4). Tighten steering arm retaining nut to 488-597 N·m (360-440 ft.-lbs.)

# Ford Tractor 8340 Manual

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