

18. After the installation of new brake pads, the caliper piston must be relocated into the caliper before the caliper is installed over the brake disc. This will force brake fluid back into the reservoir. To prevent the reservoir from overflowing, perform the following:

- Remove the screws securing the cover (Figure 2) and remove the cover and diaphragm.
- Use a shop syringe and remove about 50 percent of the brake fluid from the reservoir. Do not drain more than 50 percent of the brake fluid, or air will enter the system. Discard the brake fluid properly.

CAUTION

Do not allow the master cylinder to overflow during this step. Wash brake fluid off any painted, plated or plastic surfaces immediately because it will damage most surfaces it contacts. Use soapy water and rinse completely.

- Install the old outer brake pad into the caliper and against the piston.
- Slowly push the outer brake pad and piston back into the caliper. Watch the brake fluid level in the master cylinder reservoir. If necessary, siphon off fluid before it overflows.
- Remove the old brake pad.
- Temporarily install the diaphragm and cover. Install the screws finger-tight at this time.

19. Install the inner brake pad (without the insulator backing) in the caliper recessed seat (Figure 6).

20. Insert the pad retainer (B, Figure 5) within the counterbore inside the caliper. Install the self-tapping screw (A, Figure 5) through the pad retainer and thread into the brake pad. Tighten the screw securely.

21. Coat the lower mounting bolt with Dow Corning Moly 44 grease.

22. Install the caliper as follows:

- Install the caliper (C, Figure 3) over the brake disc while making sure the friction surface on each pad faces the disc.

CAUTION

On 1992-1998 models, the splined head on the threaded bushing (168, Figure 1) must be installed between the rivet head and the pad holder as shown in Figure 1. Also, one of the bushing head splined notches must engage the rivet head as shown in Figure 1. If the bushing is installed incorrectly, the rivet will be damaged when the caliper mounting bolts are tightened.



- Align the two mounting holes in the caliper with the slider mounting lugs.
- Install the washer and upper mounting bolt (A, Figure 3) and tighten finger-tight.
- Insert the lower mounting pin (B, Figure 3) and tighten finger-tight.
- Tighten the upper mounting bolt and lower mounting pin to 25-30 ft.-lb. (34-41 N•m).

23. If necessary, refill the master cylinder reservoir to maintain the correct fluid level. Install the diaphragm and top cap.

WARNING

Use brake fluid clearly marked DOT 5 from a sealed container. Other types can vaporize and cause brake failure. Always use the same brand name; do not mix because many brands are not compatible.

WARNING

Do not ride the motorcycle until the front brakes are operating correctly with full hydraulic advantage. If necessary, bleed the brake system as described in this chapter.

FRONT BRAKE CALIPER

Removal

- Drain the brake fluid from the front brake hose as described under *Brake Hose and Line Replacement* in this chapter.
- Loosen the banjo bolt (A, Figure 13) at the caliper. Remove the bolt and the two washers.
- Place the loose end of the brake hose in a reclosable plastic bag to prevent the entry of moisture and debris. Tie the loose end of the hose out of the way.
- Remove the upper mounting bolt and washer (B, Figure 13) and lower mounting pin (C) securing the caliper to the front fork slider.

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