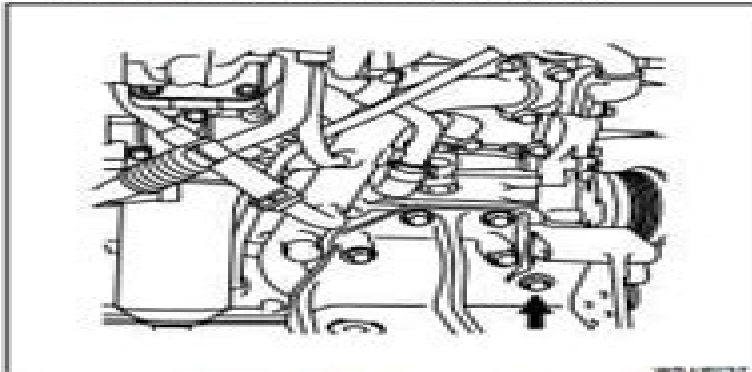
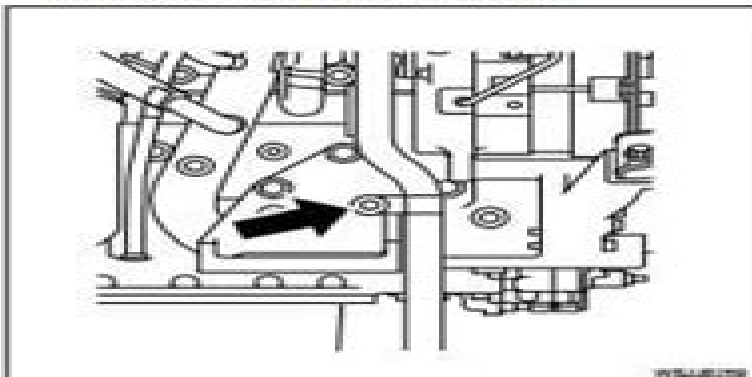


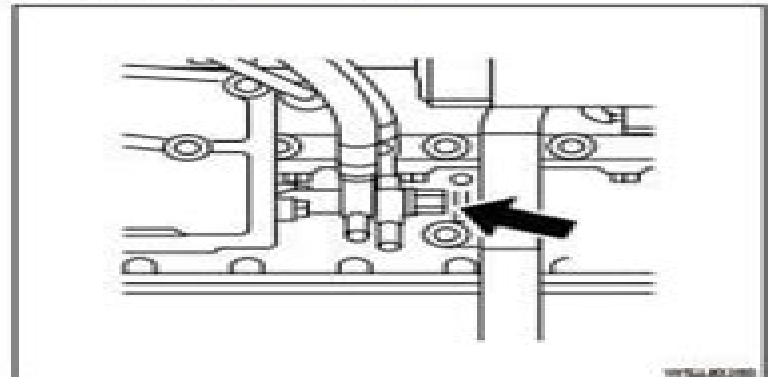
5. Remove the bolt with arrow mark which holds the water intake pipe to the engine foot RH.



6. Remove the bolt with arrow mark which holds the blow-by hose to the engine foot RH.



7. Remove the relief valve.



8. Remove the engine foot.

### Installation

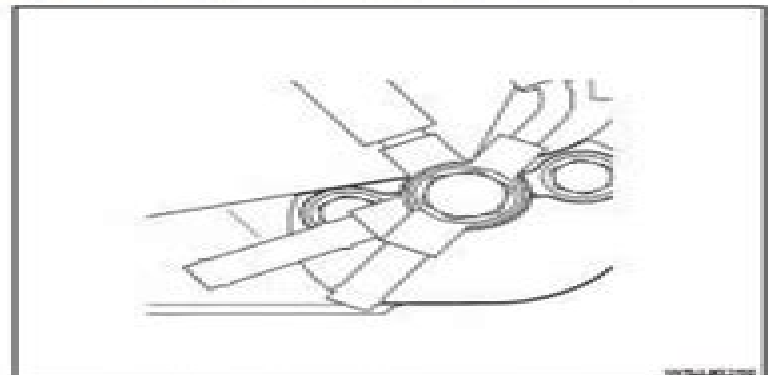
1. Install the engine foot.
  - Temporarily tighten the engine foot bolt.
  - Install the bolt which holds the water intake pipe to the engine foot RH.
  - Tighten each bolt to the specified torque.

#### Tightening torque:

M8 bolt: 25 N·m (2.5 kg-m/18 lb ft).  
M10 bolt: 51 N·m (5.2 kg-m/38 lb ft)

2. Install the relief valve.
  - Install so as not to let the pipe stick out of the bottom of the engine foot.

Tightening torque: 25 N·m (2.5 kg-m/18 lb ft)



3. Install the bolt which holds the blow-by hose to the engine foot LH.

# Motor Manual 4jj1 2015

**Larry Warren, John Harold Haynes**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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