



Fig. FO521 — Lubricating oil must be maintained of proper level and be changed at regular intervals on mechanical governor type fuel injection pumps. Drain, fill and oil level plug locations are shown. Refer to paragraph 29.

### ROUTINE SERVICING

29. Due to the extremely delicate machining operations made necessary by the high injection pressures in a diesel engine, expense and delay associated with emergency repairs to the system increases the importance of routine preventive maintenance to operators of diesel equipment. If the tractor is supplied with clean fuel at all times, the injection pump should not require servicing between the periods of major engine overhaul.

In addition to regular maintenance of the fuel system and air cleaner normally performed by the operator, the manufacturer recommends that after every 200 hours of operation (more often under dirty conditions), the air filter (See Fig. FO-324) in the governor of vacuum governor type fuel injection pumps be removed, cleaned and coated with a light coating of engine oil.

Every 200 operating hours, on fuel injection pumps equipped with a mechanical governor, drain oil from the

pump canbox and refill to the oil level plug with new SAE 30 motor oil in temperatures above 90° F., SAE 20 in temperatures between 20° F. and 90° F., or SAE 10 in temperatures below 20° F. Capacity is approximately ½-pint. Refer to Fig. FO521 for location of drain, oil level and filler plugs.

Every 600 operating hours, the fuel filter cartridge should be renewed, the injector assemblies removed, cleaned and adjusted, and the engine air cleaner removed from the tractor and completely cleaned.

Because of the fact that a diesel engine induces a full charge of air at all times, regardless of the throttle setting or load imposed, the work load on the air cleaner is increased and greater attention in maintenance is required. A partially plugged air cleaner will immediately result in a loss of engine power and speed, increased fuel consumption and excessive smoking. This is especially true of the Fordson Dexta because the injection pump governor is operated from manifold vacuum. For this reason, the air cleaner screen, oil cup and center tube should be the first parts examined in complaints of loss of power or engine speed.

### TROUBLE SHOOTING

30. By following a logical sequence, trouble shooting on a diesel engine is more simple than for a gasoline or LP-Gas engine. The following trouble shooting paragraphs follow a logical pattern for locating the cause of the more common troubles encountered. The method of eliminating the cause, in most cases, is obvious.

31. **ENGINE WILL NOT START.** The most common causes are lack of fuel, insufficient compression pressure or improper timing. The starting motor is designed to turn the engine over at 200 rpm when the engine is warm; a cranking speed substantially lower, especially in cool weather, might contribute to difficult starting. If the recommended cranking speed is not approached, check for improperly charged battery, dragging starter motor or too heavy engine oil.

If starter action is lively and even, loosen the bleed plug at the top front of the injection pump body and activate the hand primer lever on the fuel lift pump. Fuel should flow freely from the injection pump bleed screw. If it does not, bleed the system

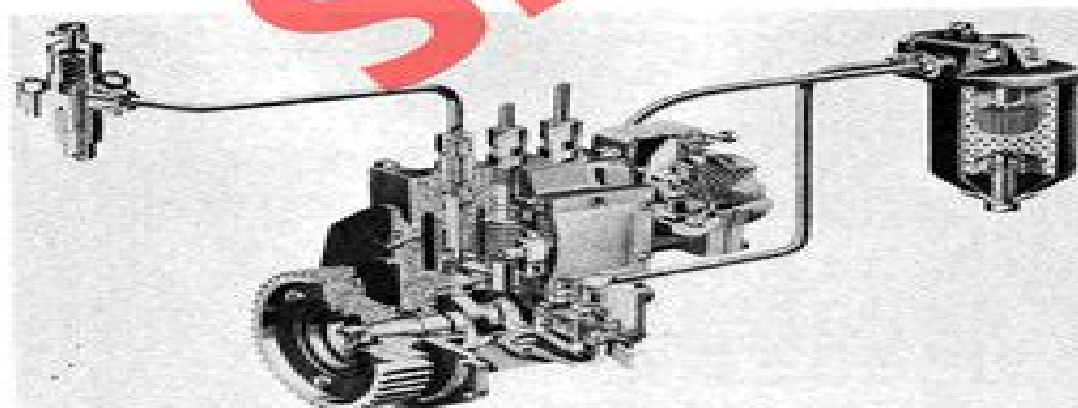


Fig. FO521A—Cutaway view of the Stüss multiple plunger injection pump and injectors used on the Fordson Dexta. Injection pump used on Fordson Super Dexta and Ford 2000 Super Dexta is similar, but is equipped with a mechanical governor mounted on the pump canbox.

# Fordson Dexta Engine Manual

**Michael Seilmaier**



## **Fordson Dexta Engine Manual:**

**Fordson Dexta & Super Dexta Workshop Manual** Ford Motor Company, 1962      **Fordson Dexta Tractor** Ford Motor Company Ltd, Ford Motor Company Ltd. - Dagenham, Eng, 1958      *Fordson Dexta Workshop Manual* Ford Motor Company, 1958      *Vintage and Classic Tractor Restoration* Richard Lofting, 2017-02-28 Vintage and Classic Tractor Restoration is a complete guide to the subject looking at how to initially purchase a tractor through private means or at auction and then how to restore it back to its former glory as it would have looked when it left the factory It is even possible to preserve a classic tractor in its working condition which has a unique appeal to some tractor collectors and in some ways is harder than a full restoration to undertake Practical techniques have been amply illustrated throughout the book ranging from the simple use of a lathe or milling machine to the making from scratch of various tools useful in restoration work Rather than just replacing items such as carburettor starter motor or dynamo practical advice is given on how to test and rebuild these components back to full operation Fifty two practical picture spreads show techniques suitable for restorers of all levels of skill Contents Setting up the workshop and making specialist tools Finding a tractor to restore Engine and fuel Electrical systems Transmission and brakes Wheels tyres and steering Hydraulics and the three point linkage Metalwork Painting and finishing Aimed at serious tractor enthusiasts and agricultural machinery engineers and fully illustrated with 1100 colour photographs      **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1963 Includes Part 1 Number 1 Books and Pamphlets Including Serials and Contributions to Periodicals January June      *Fordson Dexta & Super Dexta Workshop Manual* , 1957      **Power Farming in Australia and New Zealand Technical Manual** , 1975      **Official Tractor and Farm Equipment Manual** , 1965      **Ford Fordson Dexta Technical Service Repair Shop Manual** , 1959-01-15      *Catalogue of Books Arranged by Subjects* Library Board of Western Australia, 1966      I & T Shop Service , 1964      Catalog of Copyright Entries, Third Series Library of Congress. Copyright Office, 1962 The record of each copyright registration listed in the Catalog includes a description of the work copyrighted and data relating to the copyright claim the name of the copyright claimant as given in the application for registration the copyright date the copyright registration number etc      Books and Pamphlets, Including Serials and Contributions to Periodicals Library of Congress. Copyright Office, 1962      The Publishers' Trade List Annual , 1985      **British Power Farmer and Agricultural Engineer** , 1991      **Catalogue of Title-entries of Books and Other Articles Entered in the Office of the Librarian of Congress, at Washington, Under the Copyright Law ... Wherein the Copyright Has Been Completed by the Deposit of Two Copies in the Office** Library of Congress. Copyright Office, 1962      Moody's Industrial Manual , 1963      **Ford Fordson Super Dexta Technical Service Repair Shop Manual** , 1959-01-15      **The Oil Engine and Gas Turbine** , 1959 *AMJ, Agricultural Machinery Journal* , 1987

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