ENGINE SPECIFICATIONS

PISTON PIN

Type			4.1										343						100	Full Floating
Pin length											- 4								100	2.963" - 2.973"
Pin diameter-					-	-	-		-		-	-					-	4		.99955"99975"
Pin to piston	iles	a irra	LIN C	en 3	a.t.	10	ours.		earmin	9-63	Table 1	No. of	400	100						.0001"0005" loose
Inside diamete	2 EF 9	od :	C-OOR	NID-4	ect	Same	e r	od	bear	m he	ii mag		Ser	100	a.Hi	led			 94	1.0001" - 1.0006"
Piston pin to c	com.	mes	e tiis	mag.	274	edi.	Бш	albá	THE R.	e1	ear	rate.	n C i	e .			1			.00035"00105"

PISTON RINGS

Number of rings per piston	
Location of oil rings One above and one below piston pin	Ē.
Ring end gaps - top compression	
2nd and 3rd compression	
4th oil control	
5th oil control	
Clearance of rings in grooves	
Top compression	
Top compression wear limit	
2nd and 3rd compression	
4th oil control	
5th oil control	

CRANKSHAFT

Connecting rod journal diame	0 S 40 3											100	800	8.5			1.9975" - 1.9985"
Main bearing journal diamete																	
Connecting rod journal width											100						1.500" - 1.504"
Main bearing journal width																	
Main bearing journal width Front bearing			1		1												1.557" - 1.567"
Intermediate bearings					-						-						1.318" - 1.326"
Center bearing				1	1.00	100	100	200		100	100				- 1	3	1.875" - 1.879"
Rear bearing																	
Crankshaft end clearance				100										-			.003"009"
End clearance wear limit				-	100			140									.015"
Crankshaft journals may be g	(IF-O	NAME OF	d to	o t	h.e.	fo	dillo	o wort	im	g to	md	ex	48.5	25.00			.010"020"040"
Fit of crankshaft gear on cra																	

MAIN BEARINGS

Number used 5
Type
Inside diameter - with capscrews tightened to specified torque. 2.4993" - 2.501"
Crankshaft main bearing journal diameter
Bearing to journal clearance (with capscrews torqued
to specifications)
Replace parts when bearing clearance exceeds
Main bearing length - front 1.245" - 1.255"
Intermediates 1.120" - 1.130"
Center 1.870" - 1.872"
Rear
Undersize bearing available
Bearing wall thickness - standard
Bearing bore in cylinder block cap in place and capscrews
tightened to specified torque 2.6993" - 2.7000"
Main bearing capscrew torque

Ford Tractor R134a Capacity Guide

Tao Wei

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