

FASTENER	TORQUE VALUE
Starter nut	70-90 in-lbs 7.9-10.2 N m

1. See Figure 1-48. Position positive battery cable properly at starter. Cable end must face 35 $\pm$ 10 degrees forward from left side of vehicle.

A WARNING

Be sure rubber boot covers starter solenoid terminal connected to positive (+) battery cable. An uncovered terminal can short and cause sparks, which could result in a battery explosion and death or serious injury. (00463c)

2. Tighten starter nut to 70-90 in-lbs (7.9-10.2 Nm). Cover with boot.
3. See Figure 1-49. Place battery caddy into position. Install battery caddy clip (1) under front of battery tray (3). Make sure tabs (2) of battery caddy fit over rear of battery tray.
4. See Figure 1-50. Install positive battery cable (1) into clip in caddy. Place an S-shaped bend in the positive battery cable at the starter end of the cable. The S-shaped bend properly positions the terminal end for battery installation.
5. Route rear O₂ sensor harness (2) through clip (3).

NOTICE

Connect the cables to the correct battery terminals. Failure to do so could result in damage to the motorcycle electrical system. (00215a)

A WARNING

Connect positive (+) battery cable first. If positive (+) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a battery explosion, which could result in death or serious injury. (00068a)

6. See Figure 1-51. Install battery. Tighten positive battery terminal fastener to 60-72 in-lbs (6.8-8.1 N m).
7. Install negative battery cable at battery frame ground (1) before any accessory ground wires.
8. Install negative battery cable (2) at battery. Tighten negative battery terminal fastener to 60-72 in-lbs (6.8-8.1 Nm).

A WARNING

After installing seat, pull upward on seat to be sure it is locked in position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (000700c)

9. Install seat.

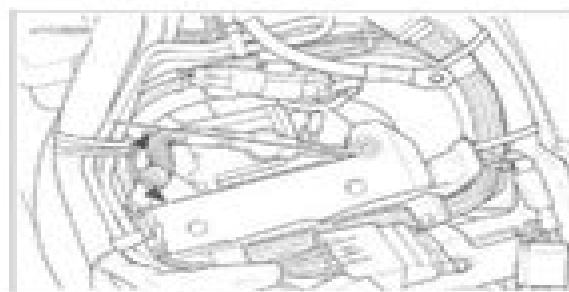


Figure 1-48. Positive Battery Cable Routing

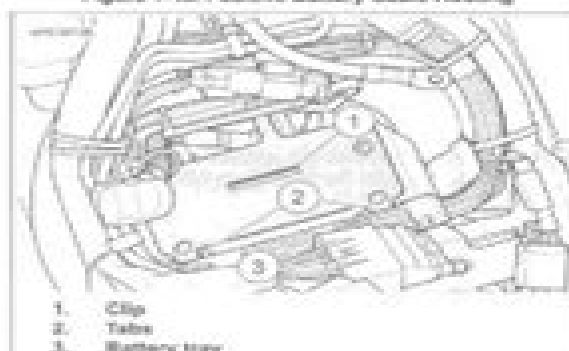


Figure 1-49. Battery Caddy



Figure 1-50. Battery Caddy Wire Routing

Flstfbl Fat Boy Service Manual

Mark Steyvers



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Table of Contents Flstfbl Fat Boy Service Manual

1. Understanding the eBook Flstfbl Fat Boy Service Manual
 - The Rise of Digital Reading Flstfbl Fat Boy Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Flstfbl Fat Boy Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Flstfbl Fat Boy Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Flstfbl Fat Boy Service Manual
 - Personalized Recommendations
 - Flstfbl Fat Boy Service Manual User Reviews and Ratings
 - Flstfbl Fat Boy Service Manual and Bestseller Lists
5. Accessing Flstfbl Fat Boy Service Manual Free and Paid eBooks
 - Flstfbl Fat Boy Service Manual Public Domain eBooks
 - Flstfbl Fat Boy Service Manual eBook Subscription Services
 - Flstfbl Fat Boy Service Manual Budget-Friendly Options

6. Navigating Flstfbl Fat Boy Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Flstfbl Fat Boy Service Manual Compatibility with Devices
 - Flstfbl Fat Boy Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Flstfbl Fat Boy Service Manual
 - Highlighting and Note-Taking Flstfbl Fat Boy Service Manual
 - Interactive Elements Flstfbl Fat Boy Service Manual
8. Staying Engaged with Flstfbl Fat Boy Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Flstfbl Fat Boy Service Manual
9. Balancing eBooks and Physical Books Flstfbl Fat Boy Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Flstfbl Fat Boy Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Flstfbl Fat Boy Service Manual
 - Setting Reading Goals Flstfbl Fat Boy Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Flstfbl Fat Boy Service Manual
 - Fact-Checking eBook Content of Flstfbl Fat Boy Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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