

Disassembly and Assembly

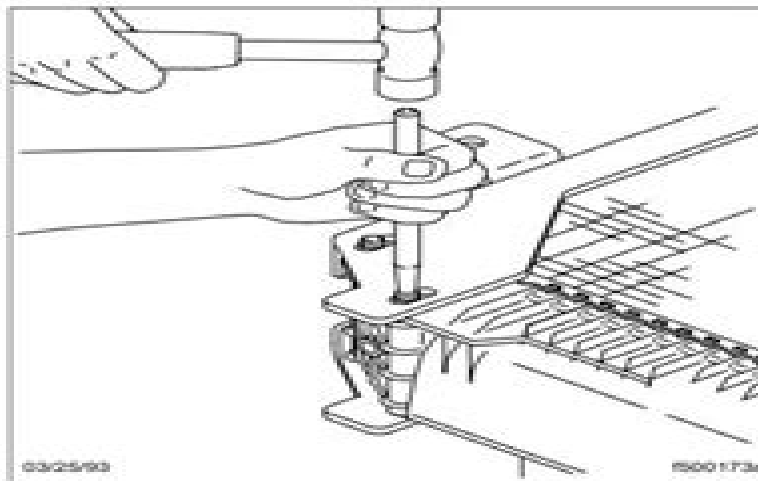


Fig. 4

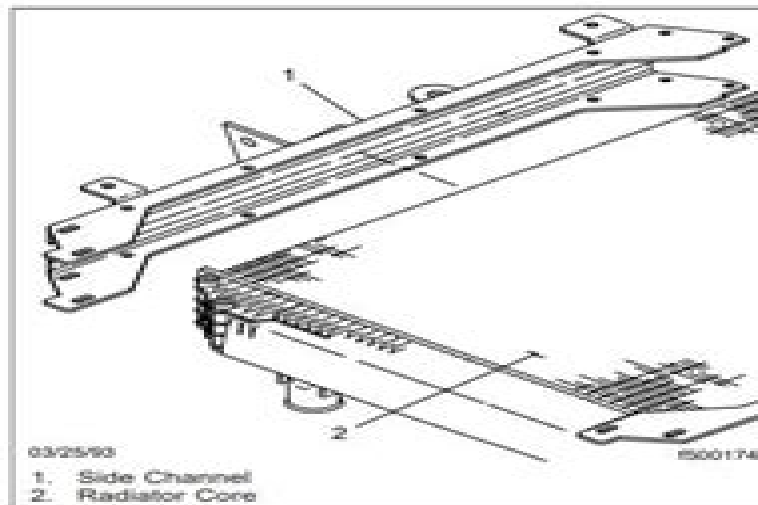


Fig. 5

- 3.2 At one tank port, install a pressure regulator and gauge. Using a hand pump, apply 138 kPa (20 psi) air pressure through the port.
- 3.3 Submerge the radiator in a tank of water and check it for leaks. Mark any leaks for repair. If a leak is between the radiator core header and a tank, remove the tank and inspect the tank flange, the header sealing surface, and the sealing gasket. If the leak is in the core, but within 7.5 cm (3 inches) of the tank, remove the tank before repairing the leak. If the leak is in the tank, replace the tank.
4. Remove the top and bottom tanks.
 - 4.1 Place the radiator core and tank assembly in the disassembly/assembly fixture, and clamp the assembly securely in place. See Fig. 6.
 - 4.2 Position the tank clamping cylinders evenly across the top of the tank. Make sure the cylinders' rubber plungers will not press against breakable fittings, such as vent tube ports.

⚠ CAUTION

CAUTION: Apply only enough pressure to compress the sealing gasket. Too much pressure will crack the nylon tank.

- 4.3 Apply pressure evenly across the top of the tank until the tank-to-core sealing gasket is compressed enough to show a small gap between the bottom of the dimple wave lock crimp and the tank sealing flange.

⚠ CAUTION

CAUTION: In some places, especially around the tank ports, the wave lock crimps may have to be unlocked with a screwdriver. When using a screwdriver, use care not to crack or gouge the nylon tank.

- 4.4 Place the T-bar into the T-bar groove in the disassembly/assembly fixture. See Fig. 7.

Fld Freightliner Service Manual

Huangqi Zhang



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Heavy-duty Trucks Maintenance Manual Freightliner Corporation (Portland, Or.),1995 **Effects of Real-world Vehicle Activities and Loads on Heavy-duty Diesel Vehicle Emissions** Christie-Joy Brodrick,2001 **Public Works Manual** ,1991 Heavy Vehicle Accident Reconstruction Christopher D Armstrong,2018-11-02 The last ten years have seen explosive growth in the technology available to the collision analyst changing the way reconstruction is practiced in fundamental ways The greatest technological advances for the crash reconstruction community have come in the realms of photogrammetry and digital media analysis The widespread use of scanning technology has facilitated the implementation of powerful new tools to digitize forensic data create 3D models and visualize and analyze crash vehicles and environments The introduction of unmanned aerial systems and standardization of crash data recorders to the crash reconstruction community have enhanced the ability of a crash analyst to visualize and model the components of a crash reconstruction Because of the technological changes occurring in the industry many SAE papers have been written to address the validation and use of new tools for collision reconstruction Collision Reconstruction Methodologies Volumes 1 12 bring together seminal SAE technical papers surrounding advancements in the crash reconstruction field Topics featured in the series include Night Vision Study and Photogrammetry Vehicle Event Data Recorders Motorcycle Heavy Vehicle Bicycle and Pedestrian Accident Reconstruction The goal is to provide the latest technologies and methodologies being introduced into collision reconstruction appealing to crash analysts consultants and safety engineers alike **Chilton's Commercial Carrier Journal for Professional Fleet Managers** ,1997 **Fleet Owner** ,2006 **Concrete Producer News** ,1990
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