







- Drain the coolant and separate the engine from the vehicle. (See "010 Separating Engine")
- Disconnect the radiator hase (3) and bypath hase (1) from the water pump.
- Unscrew the water pump mounting screws and remove the water pump assembly.
- 4. Remove the pump geer (6).
- 5. Pull out the pump shaft (3) with the impeller (11).

#### MI NOTE

 Do not attempt to remove the mechanical seal (10), oil seal (8) and 0-ring (12) unless they are to be replaced.

#### (When reassembling)

- · Replace the pasket (SI (13) with new one.
- Coat thin film of engine oil on the pump shaft (%) to avoid oil sent damage.
- Coat reating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal")

| Tightening toxoxe | Water Tump      | 96 | 1 3 to 7 8 to m<br>0.8 to 0.8 to f m<br>4.3 to 5.6 ft like |
|-------------------|-----------------|----|--|
| (que aqueca       | mounting sixter | MR | 18.7 to 18.6 N/m<br>1.4 to 1.9 kgf m<br>18.7 to 18.7 h-84  |

- CO. Reports troop.
- D1 Pump Cover
- 231 Rankator Hotel
- 146 Pump Care
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- 100 CH Sept.

- 100 Pure a Strait
- C100 Machanical Sept.
- (11) tempeder
- 4129 O-ring
- (130) dissolved:
- 1140 Downel Pin.
- [150] Dissert Pin.

THE RESERVE OF THE PERSON NAMED IN

#### (Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cup gasket (2), moister outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the meting ring (1) and seal ring (3) should be coated with fresh woner.
- (10. Marting/Ring/Floating/Seet)
- 500 Cell Spring.
- (2) Exp Eachet (Cushion King)
- 400 Carrier

(30) Sout Ring ...

OD Cartridge

CO Bulliages

(III) I respective titule

(5) Spring Betwiner

(10) Other Side

#### Thermostat.

- Orain the coolant and remove the radiator, cooling fan and cooling air duct. (See "(1) Separating Engine")
- Unscrew the thermostat cover screw and remove the cover and thermostat.

#### (When reessembling)

| Tightening benque | They received concerning on | SSN m<br>Ostaghm |  |
|-------------------|-----------------------------|------------------|--|
|-------------------|-----------------------------|------------------|--|

- [1] Thursdahah Count
- City Comment

(3) Theomesines

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**CL Gary** 

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