







#### Rocker Arm and Push Rod

- Remove the rocker arm bracket screw. [BX1860, BX2360]
  - Remove the rocker arm bracket nut. [BX2660]
- Detach the rocker arm assembly (1).
- Remove the push rods (2).

#### (When reassembling)

When refitting the push rods (2) into the tappets (3), make sure the push rod locates correctly into the tappet seat.

#### IMPORTANT

After installing the rocker arm, be sure to adjust the valve clearance.

[BX1860, BX2360]

Tightening torque	Rocker arm bracket screw	9.61 to 11.2 N m 1.00 to 1.15 kg/m 7.24 to 8.31 kg/m
Trightening torque	Plocker arm bracket screw	7.24 to 8.31 lbf-ft

DESIGNATION OF THE PARTY OF THE

Tightening torque	Rocker arm bracket nut	22 to 25 N-m 2.2 to 2.7 kgf-m 16 to 19 8/-ft	
		7.0 10 7.9 (01.0)	

(3) Tappet

- (1) Rocker Arm Assembly
- (2) Push Red

W1063063

#### Cylinder Head and Cylinder Head Gasket

- Loosen the pipe clamps (1), and remove the water return pipe
- 2. Remove the cylinder head screw in the order of (n) to (a) and remove the cylinder head.
- Remove the cylinder head gasket.

#### (When reassembling)

- Replace the cylinder head gasket with new one.
- When mounting the gasket, set it to the pin pipe holes. Take gare not to mount it reversely.
- The cylinder head should be free of scratches and dust.
- Install the cylinder head, using care not to damage the gasket.
- · After applying engine oil to the thread of screws, tighten them in several steps and specified sequence (a) to (n).

- Do not use O-ring on the pin pipe.
- It is not necessary to retighten the cylinder head screw and to readjust valve clearance after engine warmed up.

[BX1860, BX2360]

Tightening torque	Cylinder head screw	3/.3 to 42.2 N-m 3.6 to 4.3 kgf-m 28 to 31 lbf-ft	

[BX2660]

Tightening torque Cylinder head screw 6.5 to 7.0 kg/-m 47 to 50 lb/-ft	
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- (1) Clarto (2) Request Pipe
- (3) Pin Pipe

n to a : To Loosen a to in : To Tighten

WH0777820

# <u>Kubota Front Loader La243 Workshop Repair Service</u> <u>Manual</u>

**Wolfgang Guggemos** 

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