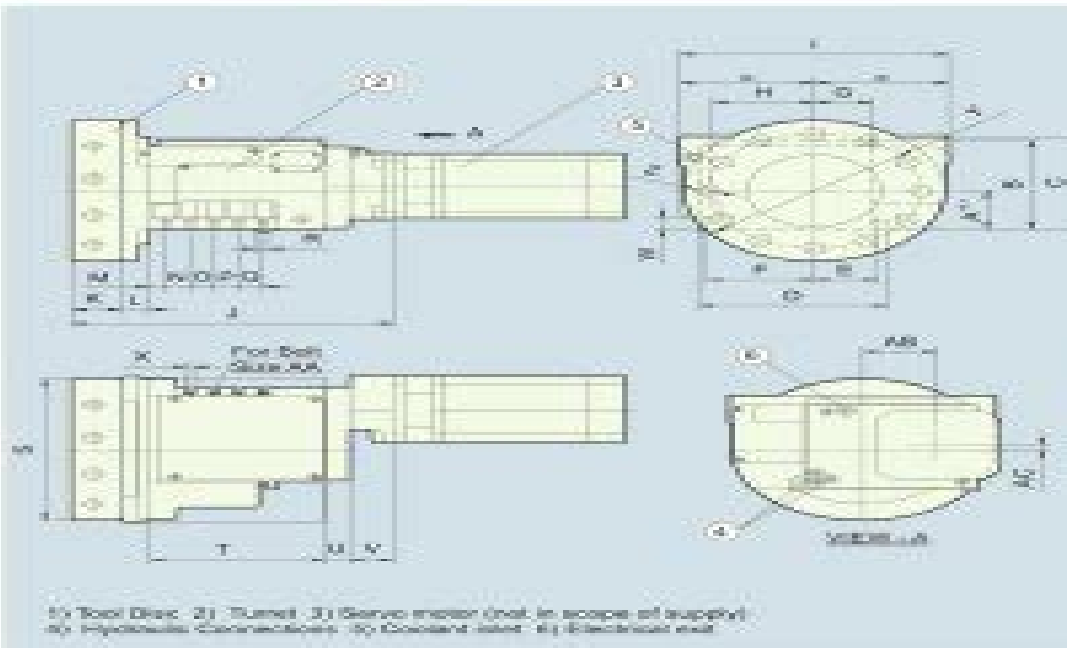




Main Features

- Single Servo motor for turret indexing and Live Tool Drive
- Hydraulic power for clamping ensures high rigidity during machining operations.
- Axial mounting of tools.
- Provision for supply of high pressure coolant from centre of turret.



	SMT-100A	SMT-80A
A	125	100
B	272	230
C	285	243
D	305	264
E	110	90
F	180	150
G	100	80
H	170	142
I	424	378
J	524	558
K	70	70
L	40	40
M	24	22
N	40	38
O	40	38
P	40	38
Q	38	35
R	40	38
S	38	35
T	40	38
U	40	38
V	40	38
W	40	38
X	40	38
Y	10	11
Z	340	300
AA	VDI 40	VDI 30
AB	M12	M10
AC	100	100
AD	20	12

Specifications		SMT-100A	SMT-80A
Turret Center Height	mm	125	100
No of Stations		8/12	8/12
Inertia of transportable masses	kgm ²	0.2	1.8
Turret indexing Time (for next station)	sec	0.15	0.14
Time for next partial step (Without acceleration and braking)	sec	0.05	0.04
Turret Clamp time	sec	0.1	0.1
Turret De-clamp Time	sec	0.1	0.1
Indexing Frequency	min-1	10	20
Hydraulic Pressure	kg/cm ²	50	50
Clamping force	kgf	4,050	3,300
Turret weight (Without Tool Disc, Motor)	kg	130	110
	Servo Motor O. p. tone	0.3	0.2
Fanuc		1F10080	1F10084
Siemens			

Hydraulic Turret Electrical Control Manual

Thomas Griffiths



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