

CODE LIST OF M COMMANDS ○-STANDARD ☆-OPTION

M CODE	FUNCTION	ZL-155		ZL-155M		ZL-155MC	
		MAIN	SUB	MAIN	SUB	MAIN	SUB
M00	PROGRAM STOP	○	○	○	○	○	○
M01	OPTIONAL STOP	○	○	○	○	○	○
M02	END OF PROGRAM	○	○	○	○	○	○
M03	NORMAL SPINDLE POSITION	○	○	○	○	○	○
M04	REVERSE SPINDLE POSITION	○	○	○	○	○	○
M05	SPINDLE STOP	○	○	○	○	○	○
M06	COOLANT PUMP ON	○	○	○	○	○	○
M08	COOLANT PUMP OFF	○	○	○	○	○	○
M10	ORICE CLAMP	○	○	○	○	○	○
M11	ORICE UNCLAMP	○	○	○	○	○	○
M13	NORMAL KILLING POSITION			○		○	
M14	REVERSE KILLING POSITION			○		○	
M17	NORMAL TRIST POSITION	○	○	○	○	○	○
M18	REVERSE TRIST POSITION	○	○	○	○	○	○
M19	SPINDLE ORIENTATION	☆	☆	○	☆	☆	☆
M20	SPINDLE ORIENTATION CANCEL	○	○	○	○	○	○
M23	CHANGING IN	○	○	○	○	○	○
M24	CHANGING OFF	○	○	○	○	○	○
M26	IN-POSITION CHECK ON	○	○	○	○	○	○
M28	IN-POSITION CHECK OFF	○	○	○	○	○	○
M30	RESET & REWIND	○	○	○	○	○	○
M31	INTERLOCK IN-PAGE ON	○	○	○	○	○	○
M32	INTERLOCK IN-PAGE OFF	○	○	○	○	○	○
M35	SYNCHRONOUS OPERATION IN		○		○		○
M36	SYNCHRONOUS OPERATION OFF		○		○		○

						TYPE	ZL-155, SM, SMC
							OPS-OTTO
						DATE	20 12 98
DATE	SAT	DEAN		CHANGE	WFLY	APPROVE	 MARY SEARY

Hitachi Seiki M Codes

VM Jensen



Hitachi Seiki M Codes:

Decoding **Hitachi Seiki M Codes**: Revealing the Captivating Potential of Verbal Expression

In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Hitachi Seiki M Codes**," a mesmerizing literary creation penned with a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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