

File extension what will be shown on "Open " cnc.*iso.*los.*mpg.*unp

☒ Name	LOS - Flame cutting	los	Sort	Save	Delete
CUTTING PROCESS	COC				
Tool offset ON	0				
Tool offset OFF	0				
Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
Height control OFF	0				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
Labeling: Tool offset ON	0				
Labeling: Height control ON	0				
Labeling: Tool ON	0				
Labeling: Rapid traverse ON	0				
Labeling: Station number	0				
3 burners: Tool offset ON	0				
3 burners: Height control ON	0				
3 burners: Left ON	0				
3 burners: Central ON	0				
3 burners: Right ON	0				
MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
Tool ON	9				
Tool OFF	10				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	45				
Height control OFF	46				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection OFF	0				
Labeling: Tool offset OFF	0				
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3 burners: Central OFF	0				
3 burners: Right OFF	0				

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☐ Compensation ☒ Speed. ☐ Cut/Mark. ☒ Left ☐ Comments ☐ D-1mm.

☐ To NC. ☐ Stop ->0 ☐ Rapid marking ☐ Stab. ☒ Return to zero ☐ Evennes

☐ Labeling ☐ Up to markii ☐ Angle ☐ Param.

☐ Bevels ☐ Automat ☐ H control ☐ Cutting ☐ Delay ☐ Speed

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